

Ductile Iron Valves

**JIS 10K/16K/20K
ASME Class 150/300**



Contents

Class	Type	End Connection	Remarks	Code	mm inch	8 1/4	10 3/8	15 1/2	20 3/4	25 1	32 1 1/4	40 1 1/2	50 2	65 2 1/2	80 3	100 4	125 5	150 6	200 8	250 10	300 12	350 14	Page
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	Globe	FF-flanged * ¹	PTFE disc	10SJB ^F			●	●	●	●	●	●	●	●	●	●	●						6
	Globe	Threaded	PTFE disc	10SP		●	●	●	●	●	●	●	●	●	●								7
	Globe	FF-flanged * ¹	PTFE disc	10SPBF		●	●	●	●	●	●	●	●	●									7
	Globe	FF-flanged * ¹		10SPBAF																			8
	Globe	FF-flanged * ¹		10SPBOF											●	●	●	●	●	●	●	●	8
	Globe	Threaded	PTFE disc	10SD		●	●	●	●	●	●	●	●	●	●	●	●						9
	Globe	FF-flanged * ¹	PTFE disc	10SDBF		●	●	●	●	●	●	●	●	●	●	●							9
	Globe	Threaded	LPG service	10SDL		●	●	●	●	●	●	●	●	●									10
	Globe	FF-flanged * ¹	LPG service	10SDLBF		●	●	●	●	●	●	●	●	●									10
	Globe	Threaded	PTFE disc	10SPD			●	●	●	●	●	●	●	●									11
	Globe	FF-flanged * ¹	PTFE disc	10SPDBF			●	●	●	●	●	●	●	●									11
	Globe	FF-flanged * ¹	PTFE disc	10SPDBOF										●	●	●	●	●	●	●	●	●	12
	Gate	Threaded		10SMS			●	●	●	●	●	●	●	●									12
	Gate	Threaded		10SMAS			●	●	●	●	●	●	●	●									13
	Gate	FF-flanged * ¹		10SMBF			●	●	●	●	●	●	●	●									13
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	Lift Check	FF-flanged * ¹		10SNBF			●	●	●	●	●	●	●	●									16
	Swing Check	FF-flanged * ¹		10SRBF										●	●	●	●	●	●	●	●	●	16
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16K	Globe	Threaded		16SP		●	●	●	●	●	●	●	●	●									18
	Globe	RF-flanged		16SPB		●	●	●	●	●	●	●	●	●									18
	Globe	RF-flanged		16SPBO										●	●	●	●	●	●	●	●	●	19
	Gate	Threaded		16SMS		●	●	●	●	●	●	●	●	●									19
	Gate	RF-flanged		16SMB		●	●	●	●	●	●	●	●	●									20
	Gate	RF-flanged		16SMBO										●	●	●	●	●	●	●	●	●	20
	Lift Check	Threaded		16SF		●	●	●	●	●	●	●	●	●									21
	Lift Check	RF-flanged		16SFB		●	●	●	●	●	●	●	●	●									21
	Swing Check	RF-flanged		16SRB									●	●	●	●	●	●	●	●	●	●	22
	Strainer	Threaded		16FDY		●	●	●	●	●	●	●	●	●									22
	Strainer	RF-flanged		16FDYB		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	23
20K	Globe	Threaded	Hard faced	20SY		●	●	●	●	●	●	●	●	●									23
	Globe	RF-flanged	Hard faced	20SYB		●	●	●	●	●	●	●	●	●									24
	Globe	RF-flanged	Hard faced	20SYBO										●	●	●	●	●	●	●	●	●	24
	Globe	Threaded	Gas service	20SDL		●	●	●	●	●	●	●	●	●									25
	Globe	RF-flanged	Gas service	20SDLB		●	●	●	●	●	●	●	●	●									25
	Globe	RF-flanged	Gas service	20SDLBO										●	●	●	●	●	●	●	●	●	26
	Gate	Threaded		20SLS		●	●	●	●	●	●	●	●	●									26
	Gate	RF-flanged		20SLB		●	●	●	●	●	●	●	●	●									27
	Gate	RF-flanged		20SLBO										●	●	●	●	●	●	●	●	●	27
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	Lift Check	RF-flanged	Hard faced	20SNB		●	●	●	●	●	●	●	●	●									28
	Lift Check	RF-flanged	Gas service	20SND _B		●	●	●	●	●	●	●	●	●									29
	Swing Check	RF-flanged		20SOB										●	●	●	●	●	●	●	●	●	29
	Swing Check	RF-flanged	Gas service	20SOD _B										●	●	●	●	●	●	●	●	●	30
	Strainer	Threaded	Gas service	20FDY		●	●	●	●	●	●	●	●	●									30
	Strainer	RF-flanged	Gas service	20FDYB		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	31

*1 RF-flanged ends shall be optionally available.

Contents

Class	Type	End Connection	Remarks	Code	mm inch	8 1/4	10 3/8	15 1/2	20 3/4	25 1	32 1 1/4	40 1 1/2	50 2	65 2 1/2	80 3	100 4	125 5	150 6	200 8	250 10	300 12	350 14	Page
150	Globe	RF-flanged		150SPB																			31
	Globe	RF-flanged		150SPBO																			32
	Globe	RF-flanged	PTFE disc	150SPDB																			32
	Gate	RF-flanged		150SMBO																			33
	Swing Check	RF-flanged		150SRB																			33
300	Globe	RF-flanged	Hard faced	300SYB																			34
	Globe	RF-flanged	Hard faced	300SYBO																			34
	Gate	RF-flanged		300SLBO																			35
	Swing Check	RF-flanged		300SOB																			35
10K	Ball	FF-flanged * ¹		10STBF																			36
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	Ball	3-way 4-seat		10STB4LAF																			36
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	Ball	3-way 4-seat		10STR4LAF																			36
	Ball	3-way 4-seat		10STR4TAF																			36
20K	Ball	Threaded		20ST																			37
	Ball	Threaded	Gas service	20STL																			37
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10K	Wafer Check	Wafer	Spring loaded	10SWU * ²																			38
20K	Wafer Check	Wafer	Spring loaded	20SW																			39
	Wafer Check	Wafer	Spring loaded	20SWU																			39

*1 RF-flanged ends shall be optionally available. *2 Size 2" to 18"

The products introduced in this catalog are all covered by the ISO 9001 Certification awarded to KITZ Corporation in 1989, the earliest in the valve industry.

What is Ductile Iron ?

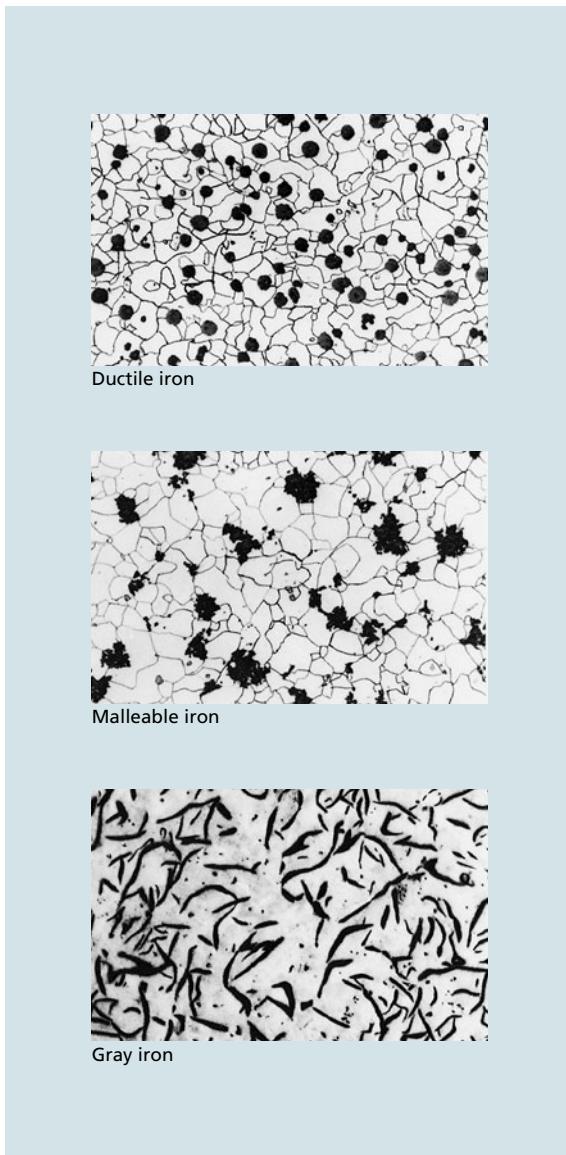
Gray iron, ductile iron, and malleable iron are the three kinds of iron used for valve construction. Unlike gray iron, which has thin, flake-like molecular formations, the metallic structures of both ductile and malleable iron contain nodular graphite. (Refer to the microscopic views shown here.) This structure provides ductile and malleable iron with mechanical properties that exceed those of gray iron. It almost equals the properties of cast steel, which is an expensive material for industrial valves. Furthermore, their superior castability and machinability help to increase their suitability as a valve material.

Ductile iron outperforms malleable iron due to its better mechanical characteristics to build a valve body, which is a kind of pressure containing device. For example, it has a 20% higher tensile strength and 70-80% better elongation. This difference comes from different formation processes of nodulated graphite molecules.

KITZ ductile iron valves are made of JIS FCD-S or ASTM A395 ductile iron. The history of the introduction of ductile iron valves on the market is rather short; however, the demand is steadily increasing as a result of their economic advantage as well as the fact that their wide range of service applications is comparable with cast steel valves.

This catalog serves to provide design specifications, materials of construction, and external dimensions of the following ductile iron valves and strainers manufactured by KITZ Corporation :

- JIS 10K, 16K, & 20K Gate, Globe, & Check Valves
- JIS 10K & 20K Ball Valves
- JIS 10K, 16K, & 20K Strainers
- ASME 150 & 300 Gate, Globe, & Check Valves



Service Recommendation

For higher mechanical shock resistance under high or low temperature, and better tensile strength and elongation characteristics than those of ordinary gray iron valves, ductile iron valves are highly recommended for the following services, sometimes, in place of cast steel valves :

- Piping for steam supply
- Air conditioning and heating systems
- High-pressure gaseous service in general
- Piping for poisonous gas service

The range of high-pressure gaseous service for iron valves is specified by the Ministry of Economy, Trade and Industry of Japan as follows :

Valve material	Poisonous gas*	Inflammable gas	Other gas
Ductile iron (JIS FCD-S)		2.4MPa maximum -5°C to +350°C	
Ductile iron (JIS FCD400)	not recommended	1.6MPa maximum 0°C to +250°C	
Gray iron (JIS FC200)	not recommended		0.2MPa max. 0°C to +250°C

* Phosgene and hydrogen cyanide are excluded.

Material Specifications of JIS FCD-S

1. Chemical compositions :

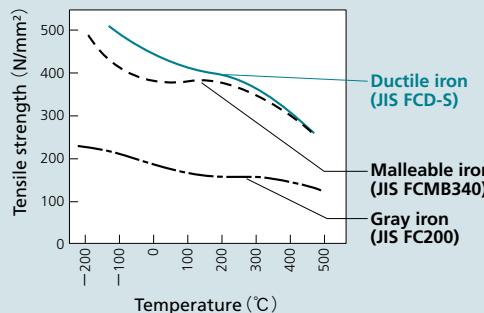
Carbon : 3.00% minimum
 Phosphor : 0.08% maximum
 Silicon : 2.50% maximum; however, 0.08% may be added for every decrease of 0.01% phosphor within the total maximum of 2.75%

2. Mechanical properties :

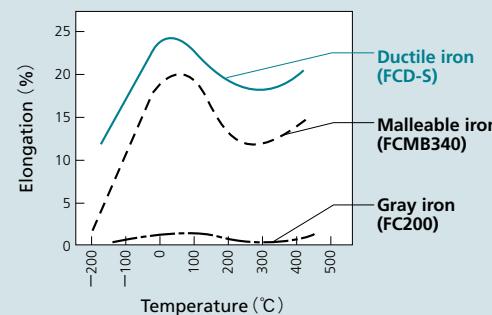
Tensile strength : 412N/mm² minimum
 Yield strength : 275N/mm² minimum
 Elongation : 18%minimum
 Brinell hardness : 143-187
 Charpy impact value :
 a) for ambient temperature service ; 17N·m/cm² minimum in average of 3 test pieces.
 15N·m/cm² minimum for the lowest impact value.
 b) for -10°C or lower temperature service ; 15.3N·m/cm² minimum in average of 3 test pieces.
 13.3N·m/cm² minimum for the lowest impact value.

Compared Mechanical Properties of JIS Materials

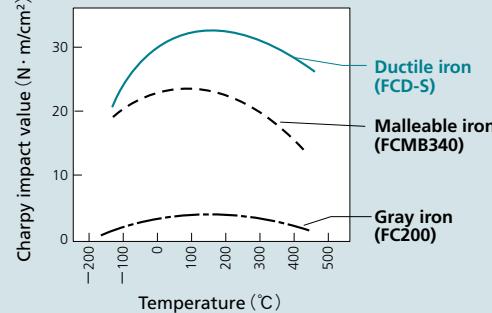
Tensile strength



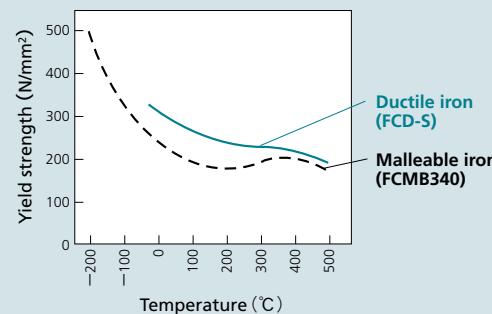
Elongation



Charpy impact value



Yield strength



Abbreviated Design Description

B.B.	Bolted bonnet
B.C.	Bolted cover (or cap)
S.B.	Screwed bonnet
S.C.	Screwed cover (or cap)
U.B.	Union bonnet
I.S.	Inside screw
O.S.Y.	Outside screw & yoke

Design Specifications

(For details, refer to the following pages)

Class	JIS 10K/16K/20K	ASME 150/300
Pressure-temperature rating	Refer to the tables on page 5	
Face-to-face dimension	JIS B 2011, B 2002, or KITZ Std.	ASME B16. 10
End-to-end dimension	JIS B 2051 or KITZ Std.	—
End flange dimension	JIS B 2239	ASME B16. 5
End thread dimension	JIS B 0203	—
Shell wall thickness	KITZ standard, unless otherwise indicated on the following pages	

10SJBF 10SFBF
10SF

Pressure-Temperature Rating

10K Commercial Valves

10SJ	10SJBF	10SMS	Static water pressure at 120°C maximum	1.4MPa
10SF	10SFBF	10FDY ^{★1}	Steam, air, gas, oil, or pulsing water pressure at 220°C maximum	1.0MPa
10SD (with PTFE disc)	10SDBF	Static water pressure at 120°C maximum	1.4MPa	
		Steam, air, gas, oil, or pulsing water pressure at 180°C maximum	1.0MPa	
10SDL	10SDLBF	LPG at room temperature	0.20MPa	
10SN	10SNBF	Static water pressure at 120°C maximum	1.4MPa	
		Steam, air, gas, oil, or pulsing water pressure at 220°C maximum	1.2MPa	

10K Valves

10SP	10SPBF	10SPBAF	Static water pressure at 120°C maximum	1.4MPa
10SPBOF	10SMAS	10SMBF	Steam, air, gas, oil, or pulsing water pressure at 220°C maximum	1.2MPa
10SMBOF	10SRBF	10FDYBF	Steam, air, gas, oil, or pulsing water pressure at 300°C	1.0MPa
10SPD	10SPDBF		Static water pressure at 120°C maximum	1.4MPa
10SPDBOF	(with PTFE disc)		Steam, air, gas, oil, or pulsing water pressure at 180°C maximum	1.0MPa

16K Valves

16SP ^{★2}	16SPB ^{★2}	16SMS ^{★2}	Static water pressure at 120°C maximum	2.2MPa
16SMB ^{★2}	16SF ^{★2}	16SFB ^{★2}	Steam, air, gas, oil, or pulsing water pressure at 220°C maximum	2.0MPa
16FDY ^{★2}	16SMBO	16SPBO	Steam, air, gas, oil, or pulsing water pressure at 300°C	1.8MPa
16SRB	16FDYB		Steam, air, gas, oil, or pulsing water pressure at 350°C	1.6MPa

20K Valves

20SY ^{★3}	20SYB ^{★3}	20YBO ^{★3}	Static water pressure at 120°C maximum	2.8MPa
20SLS	20SLB	20SLBO	Steam, air, gas, oil, or pulsing water pressure at 220°C maximum	2.5MPa
20SN ^{★3}	20SNB ^{★3}	20SOB	Steam, air, gas, oil, or pulsing water pressure at 300°C	2.3MPa
20FDY	20FDYB		Steam, air, gas, oil, or pulsing water pressure at 350°C	2.0MPa
20SDL	20SDLB	20SDLBO	Gas at 80°C	2.4MPa
20SNDB	20SODB		Gas at 120°C	

Class 150 Valves

150SPB	150SPBO	-5°C ~ +38°C	1.73MPa
150SMBO	150SRB	149°C	1.48MPa
150SPDB ^{★4} (with PTFE disc)		260°C	1.18MPa
		343°C	0.86MPa

Pressure-temperature rating specified for API 604 Class 150 valves is applied to ASME Class 150 ductile iron valves.

Class 300 Valves

300SLBO		-5°C ~ +38°C	2.94MPa
300SYB ^{★3}		149°C	2.60MPa
300SYBO ^{★3}		260°C	2.28MPa
300SOB		350°C	2.04MPa

10K / 20K / Class 400 Ball Valves

10STBF		W.O.G. at 120°C maximum	1.4MPa
		W.O.G. at 140°C ~ 160°C maximum depending on size	1.0MPa
10STB4LAF	10STB4TAF	W.O.G. at 120°C maximum	1.00MPa
10STR4LAF	10STR4TAF	W.O.G. at 150°C maximum	0.40MPa
20ST		W.O.G. at 110°C maximum	2.8MPa
		W.O.G. at 140°C maximum	2.0MPa
ST (Class 400)		W.O.G. at room temperature	2.75MPa
		Saturated steam	0.98MPa
10STLBF		Gas at 80°C	1.2MPa
20STL	20STLB	Gas at 80°C	2.4MPa

*1 200°C maximum

*2 220°C maximum

*3 Valves marked are provided with Co-Cr-W alloy hard facing on the disc and seat ring surfaces for high temperature service. Hard facing is available for other valves listed here when specified.

*4 180°C maximum

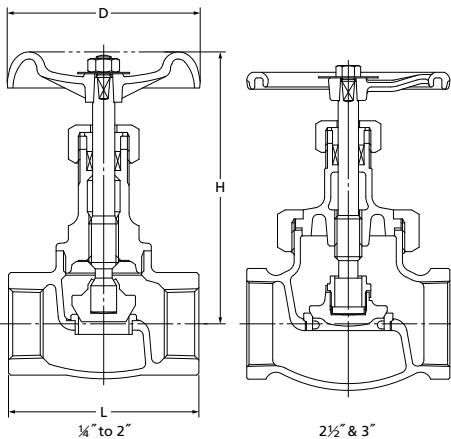
*5 KITZ Ductile Iron paintings are suitable for general service conditions.

For paintings used in severe atmospheres or at elevated temperatures, please contact us for recommendations based on your service environment.

JIS 10K Globe Valve

10SJ

S.B.I.S. or U.B.I.S.

S.B.I.S. for 2" & smaller
U.B.I.S. for 2½" & 3"

E-E dimension : JIS B 2051 *

End threads : JIS B 0203

* KITZ Std. for ¼", ⅜", 2½", & 3"

120°C Static water..... 1.4MPa
220°C Steam, air, gas, oil..... 1.0MPa

● Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS420J2
Disc	SUS403
Body seat ring	SUS403
Gland	SUS403 (⅓" ~ ¾" : SUS420J2)
Gland packing	Non-asbestos Packing
Packing nut	FCD-S
Handwheel	FCD450-10 (2½" & 3" : FCD400-15)
Wheel nut	SS400
Gasket	Stainless Foil Inserted Flexible Graphite
Bonnet ring	FCD-S
Name plate	A1050P

Dimensions

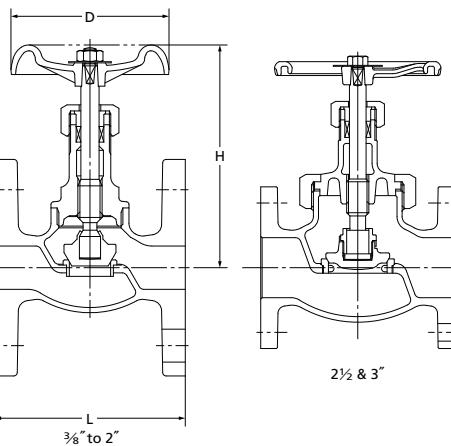
Size	mm									
	8	10	15	20	25	32	40	50	65	80
inch	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3
L	50	55	65	80	90	105	120	140	180	200
H (open)	108	108	122	125	146	160	180	198	250	280
D	60	60	70	80	90	100	115	135	180	225

10K Globe Valve

10SJBF

S.B.I.S. or U.B.I.S.

FF-flanged

S.B.I.S. for 2" & smaller
U.B.I.S. for 2½" & 3"

F-F dimension : JIS B 2011 *

End flanges : JIS B 2239 10K

* KITZ Std. for ⅜"

120°C Static water..... 1.4MPa
220°C Steam, air, gas, oil..... 1.0MPa

● Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS420J2
Disc	SUS403
Body seat ring	SUS403
Gland	SUS403 (⅓" ~ ¾" : SUS420J2)
Gland packing	Non-asbestos Packing
Packing nut	FCD-S
Handwheel	FCD450 (2½" & 3" : FCD400)
Wheel nut	SS400
Gasket	Stainless Foil Inserted Flexible Graphite
Bonnet ring	FCD-S
Name plate	A1050P

Dimensions

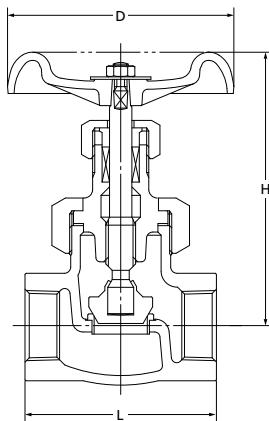
Size	mm									
	10	15	20	25	32	40	50	65	80	
inch	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	
L	85	85	95	110	130	150	180	210	240	
H (open)	108	122	125	146	160	180	198	250	280	
D	60	70	80	90	100	115	135	180	225	

NOTE : For flange dimensions, refer to Page 40. *RF-flanged ends shall be optionally available.

10K Globe Valve

10SP

U.B.I.S.



E-E dimension : JV 4-4 *
 End threads : JIS B 0203
 * KITZ Std. for $\frac{3}{8}$ "

120°C Static water.....1.4MPa
 220°C Steam, air, gas, oil.....1.2MPa
 300°C Steam, air, gas, oil.....1.0MPa

- Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.
- Employment of copper gasket prohibits use of this valve for ammonia or amine chemicals.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS420J2
Disc	SUS403
Body seat ring	SUS403
Gland	SUS403 ($\frac{1}{2}$ " & $\frac{3}{4}$ " : SUS420J2)
Gland packing	Non-asbestos Packing
Packing nut	FCD-S
Handwheel	FCD450
Wheel nut	SS400
Bonnet ring	FCD-S
Gasket	C1100P-0
Name plate	A1050P

Dimensions

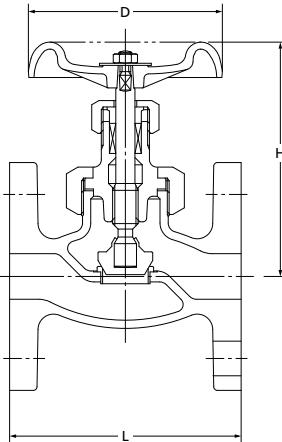
Size	mm	10	15	20	25	32	40	50	mm
	inch	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{3}{4}$	1	$1\frac{1}{4}$	$1\frac{1}{2}$	2	
L		64	70	80	90	110	120	140	
H (open)		107	125	125	145	162	180	198	
D		60	80	80	100	115	115	135	

10K Globe Valve

10SPBF

U.B.I.S.

FF-flanged



F-F dimension : JIS B 2002 *
 End flanges : JIS B 2239 10K
 * KITZ Std. for $\frac{3}{8}$ "

120°C Static water.....1.4MPa
 220°C Steam, air, qas, oil.....1.2MPa
 300°C Steam, air, qas, oil.....1.0MPa

- Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.
- Employment of copper gasket prohibits use of this valve for ammonia or amine chemicals.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS420J2
Disc	SUS403
Body seat ring	SUS403
Gland	SUS403
Gland packing	Non-asbestos Packing
Handwheel	FCD450
Wheel nut	SS400
Bonnet ring	FCD-S
Gasket	C1100P-0
Name plate	A1050P

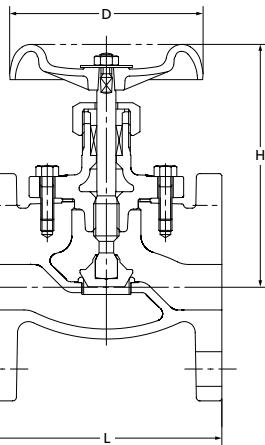
Dimensions

Size	mm	10	15	20	25	32	40	50	mm
	inch	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{3}{4}$	1	$1\frac{1}{4}$	$1\frac{1}{2}$	2	
L		108	108	117	127	140	165	203	
H (open)		107	125	125	145	162	180	198	
D		60	80	80	100	115	115	135	

NOTE : For flange dimensions, refer to Page 40. *RF-flanged ends shall be optionally available.

10SPBAF

B.B.I.S.
FF-flanged



F-F dimension : JIS B 2051
End flanges : JIS B 2239 10K

120°C Static water.....1.4MPa
220°C Steam, air, qas, oil....1.2MPa
300°C Steam, air, qas, oil....1.0MPa

- Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS420J2
Disc	SUS403
Body seat ring	SUS403
Gland	SUS403
Gland packing	Non-asbestos Packing
Packing nut	FCD-S
Handwheel	FCD450
Wheel nut	SS400
Bonnet bolt	Carbon Steel
Gasket	Non-asbestos Sheet
Name plate	A1050P

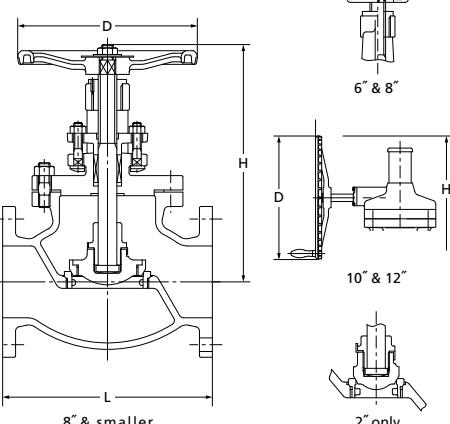
Dimensions

Size	mm					
	15	20	25	32	40	50
inch	1/2	3/4	1	1 1/4	1 1/2	2
L	108	117	127	140	165	203
H (open)	123.5	124	146	161.5	179	197.5
D	80	80	100	115	115	135

NOTE : For flange dimensions, refer to Page 40. *RF-flanged ends shall be optionally available.

10K Globe Valve**10SPBOF**

B.B.O.S.Y.
FF-flanged



F-F dimension : JIS B 2002
End flanges : JIS B 2239 10K

120°C Static water.....1.4MPa
220°C Steam, air, gas, oil....1.2MPa
300°C Steam, air, gas, oil....1.0MPa

- Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.
- Bolting materials will be changed for servicing high temperature exceeding 225°C. Contact KITZ Corporation for detailed information.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS403
Disc	FCD-S (2" : SUS403)
Disc seat ring	SUS403
Body seat ring	SUS403
Lock nut	FCD-S
Gland	FCD-S
Gland packing	Non-asbestos Packing
Handwheel	FCD400
Wheel nut	SS400
Packing washer	SUS403
Bonnet bolt/nut	SS400
Gland bolt/nut	SS400
Gasket	Stainless Foil Inserted Flexible Graphite
Name plate	A1050P
Yoke bush	C6782BE: 2" ~ 8"

Dimensions

Size	mm								
	50	65	80	100	125	150	200	250	300
inch	2	2 1/2	3	4	5	6	8	10	12
L	203	216	241	292	356	406	495	622	698
H (open)	302	317	356	377	460	524	585	880	943
D	200	225	250	250	300	350	400	360	360

NOTE : For flange dimensions, refer to Page 40. *RF-flanged ends shall be optionally available.

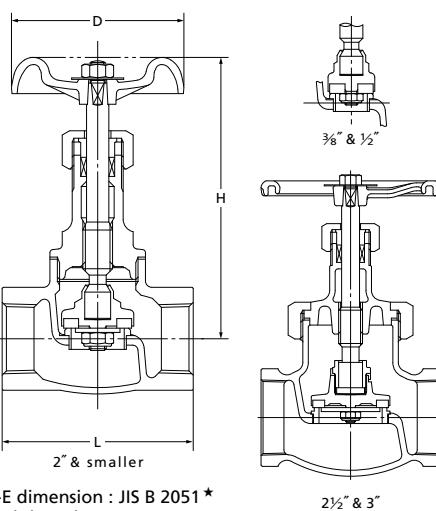
10K Globe Valve

10SD

S.B.I.S. or U.B.I.S.



Reinforced PTFE disc
S.B.I.S. for 2" & smaller
U.B.I.S. for 2½" & 3"



120°C Static water.....1.4MPa
180°C Steam, air, gas, oil.....1.0MPa

● Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.

● Employment of copper gasket prohibits use of this valve for ammonia or amine chemicals.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS420J2
Disc	G/F PTFE
Disc holder	SCS1 (2½" & 3" : SUS403)
Disc nut	SS400
Body seat ring	SUS403
Gland	SUS403 (½" & ¾" : SUS420J2)
Gland packing	Non-asbestos Packing
Packing nut	FCD400-15
Handwheel	FCD450-10 (2½" & 3" : FCD400-15)
Wheel nut	SS400
Gasket	C1100P-0 (2½" & 3" : Non-asbestos Sheet)
Name plate	A1050P

Dimensions

Size	mm									
	8	10	15	20	25	32	40	50	65	80
inch	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3
L	50	55	65	80	90	105	120	140	180	200
H (open)	108	108	123	123	144	159	178	197	262	295
D	60	60	70	80	90	100	115	135	180	225

JIS 10K Globe Valve

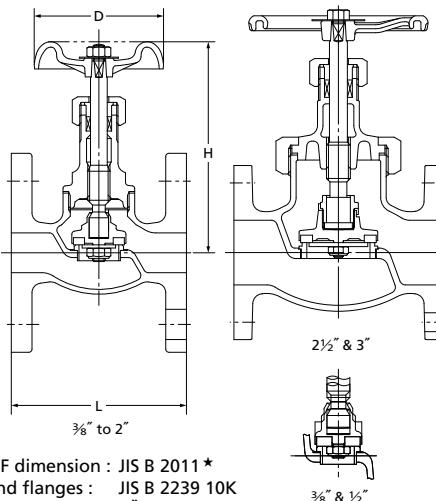
10SDBF

S.B.I.S. or U.B.I.S.

FF-flanged



Reinforced PTFE disc
S.B.I.S. for 2" & smaller
U.B.I.S. for 2½" & 3"



120°C Static water.....1.4MPa
180°C Steam, air, gas, oil.....1.0MPa

● Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.

● Employment of copper gasket prohibits use of this valve for ammonia or amine chemicals.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS420J2
Disc	G/F PTFE
Disc holder	SUS403 (¾" ~ 2" : SCS1)
Disc nut	SS400
Body seat ring	SUS403
Gland	SUS403 (½" & ¾" : SUS420J2)
Gland packing	Non-asbestos Packing
Packing nut	FCD-S
Handwheel	FCD450-10 (2½" & 3" : FCD400)
Wheel nut	SS400
Gasket	C1100P-0 (2½" & 3" : Non-asbestos Sheet)
Bonnet ring	FCD-S
Name plate	A1050P

Dimensions

Size	mm									
	10	15	20	25	32	40	50	65	80	
inch	3/8	1/2	¾	1	1 1/4	1 1/2	2	2 1/2	3	
L	85	85	95	110	130	150	180	210	240	
H (open)	108	123	123	144	159	178	197	262	295	
D	60	70	80	90	100	115	135	180	225	

NOTE : For flange dimensions, refer to Page 40. *RF-flanged ends shall be optionally available.

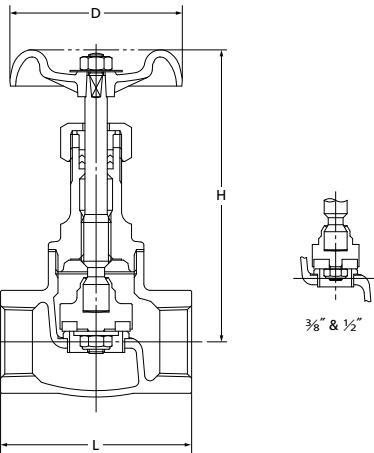
10K Globe Valve for LPG Service

10SDL

S.B.I.S.



Reinforced PTFE disc
for low-pressure gas service



E-E dimension : JIS B 2051 *
End threads : JIS B 0203
* KITZ Std. for $\frac{3}{8}$ "

LPG at room temperature 0.20MPa

● Employment of copper gasket prohibits use of this valve for ammonia or amine chemicals.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS420J2
Disc	G/F PTFE
Disc holder	SCS1
Disc nut	SS400
Body seat ring	SUS403
Gland	SUS403 ($\frac{3}{8}$ " ~ $\frac{3}{4}$ " : SUS420J2)
Gland packing	NBR
Packing nut	FCD-S
Handwheel	ADC12 ($\frac{3}{8}$ " ~ $\frac{3}{4}$ " : ZDC2)
Wheel nut	SS400
Gasket	C1100P-0
Name plate	A1050P

Dimensions

Size	mm						
	10	15	20	25	32	40	50
inch	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{3}{4}$	1	$1\frac{1}{4}$	$1\frac{1}{2}$	2
L	55	65	80	90	105	120	140
H (open)	112	122	130	149	169	187	205
D	55	60	70	80	90	100	115

10K Globe Valve for LPG Service

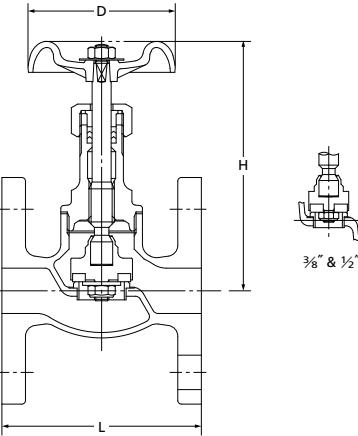
10SDLBF

S.B.I.S.

FF-flanged



Reinforced PTFE disc
for low pressure gas service



F-F dimension : JIS B 2011 *
End flanges : JIS B 2239 10K
* KITZ Std. for $\frac{3}{8}$ "

LPG at room temperature 0.20MPa

● Employment of copper gasket prohibits use of this valve for ammonia or amine chemicals.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS420J2
Disc	G/F PTFE
Disc holder	SCS1
Disc nut	SS400
Body seat ring	SUS403
Gland	SUS403 ($\frac{1}{2}$ " & $\frac{3}{4}$ " : SUS420J2)
Gland packing	NBR
Packing nut	FCD-S
Handwheel	ZDC2 (1"~2" : ADC12)
Wheel nut	SS400
Gasket	C1100P-0
Name plate	A1050P

Dimensions

Size	mm						
	10	15	20	25	32	40	50
inch	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{3}{4}$	1	$1\frac{1}{4}$	$1\frac{1}{2}$	2
L	85	85	95	110	130	150	180
H (open)	112	122	130	149	169	187	205
D	55	60	70	80	90	100	115

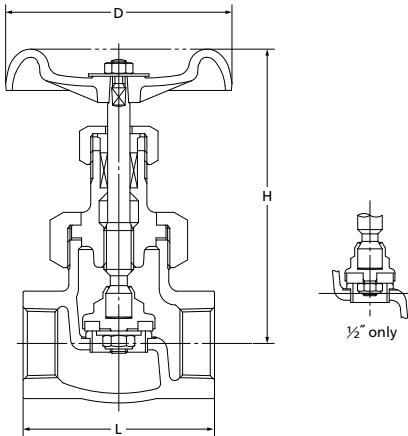
NOTE : For flange dimensions, refer to Page 40. *RF-flanged ends shall be optionally available.

10K Globe Valve

10SPD
U.B.I.S.



Reinforced PTFE disc



E-E dimension : JV 4-4
End threads : JIS B 0203

120°C Static water..... 1.4MPa
180°C Steam, air, gas, oil..... 1.0MPa

● Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.

● Employment of copper gasket prohibits use of this valve for ammonia or amine chemicals.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS 420J2
Disc	G/F PTFE
Gland	SUS403 (1/2" & 3/4" : SUS420J2)
Gland packing	Non-asbestos Packing
Packing nut	FCD-S
Handwheel	FCD450
Bonnet ring	FCD-S
Disc holder	SUS403
Disc nut	SS400
Gasket	C1100P-0
Body seat ring	SUS403
Name plate	A1050P

Dimensions

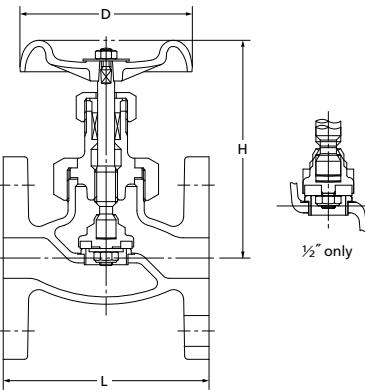
Size	mm					
	15	20	25	32	40	50
inch	1/2	3/4	1	1 1/4	1 1/2	2
L	70	80	90	110	120	140
H (open)	125	125	146	162	180	198
D	80	80	100	115	115	135

10K Globe Valve

10SPDBF
U.B.I.S.
FF-flanged



Reinforced PTFE disc



F-F dimension : JIS B 2002
End flanges : JIS B 2239 10K

120°C Static water..... 1.4MPa
180°C Steam, air, gas, oil..... 1.0MPa

● Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.

● Employment of copper gasket prohibits use of this valve for ammonia or amine chemicals.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS420J2
Disc	G/F PTFE
Gland	SUS403 (1/2" & 3/4" : SUS420J2)
Gland packing	Non-asbestos Packing
Packing nut	FCD-S
Handwheel	FCD450
Bonnet ring	FCD-S
Disc holder	SCS1
Disc nut	SS400
Gasket	C1100P-0
Body seat ring	SUS403
Name plate	A1050P

Dimensions

Size	mm					
	15	20	25	32	40	50
inch	1/2	3/4	1	1 1/4	1 1/2	2
L	108	117	127	140	165	203
H (open)	123	125	146	162	180	198
D	80	80	100	115	115	135

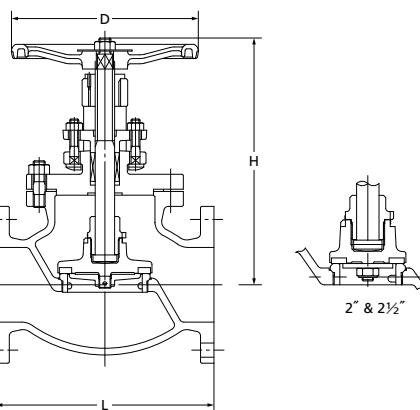
NOTE : For flange dimensions, refer to Page 40. *RF-flanged ends shall be optionally available.

10K Globe Valve

10SPDBOF

 B.B.O.S.Y.
FF-flanged


Reinforced PTFE disc


 F-F dimension : JIS B 2002
 End flanges : JIS B 2239 10K

 120°C Static water..... 1.4MPa
 180°C Steam, air, gas, oil..... 1.0MPa

● Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS403
Disc	G/F PTFE
Gland	FCD-S
Gland packing	Non-asbestos Packing
Handwheel	FCD400
Disc holder	SUS403
Disc nut	SCS13A (2" & 2½": SS400)
Gasket	Non-asbestos Sheet
Body seat ring	SUS403
Name plate	Aluminum

Dimensions

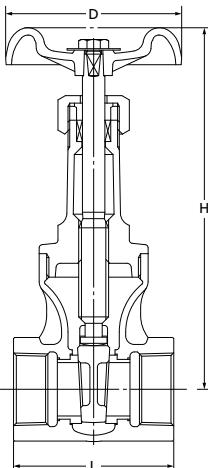
Size	mm						
	50	65	80	100	125	150	200
inch	2	2½	3	4	5	6	8
L	203	216	241	292	356	406	495
H (open)	302	317	356	377	460	527	600
D	200	225	250	250	300	350	400

NOTE : For flange dimensions, refer to Page 40. *RF-flanged ends shall be optionally available.

JIS 10K Gate Valve

10SMS

S.B.I.S.


 E-E dimension : JIS B 2051
 End threads : JIS B 0203

 120°C Static water..... 1.4MPa
 220°C Steam, air, gas, oil..... 1.0MPa

● Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS420J2
Disc	SCS1
Body seat ring	SUS403
Gland	SUS403 (1½" & ¾": SUS420J2)
Gland packing	Non-asbestos Packing
Packing nut	FCD-S
Handwheel	FCD450
Wheel nut	SS400
Name plate	A1050P

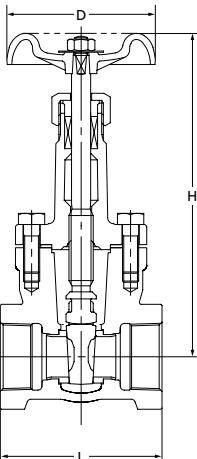
Dimensions

Size	mm					
	15	20	25	32	40	50
inch	1/2	3/4	1	1 1/4	1 1/2	2
L	60	70	75	85	95	105
H (open)	150	171	198	233	274	318
D	60	70	80	90	100	115

10K Gate Valve

10SMAS

B.B.I.S.



E-E dimension : JIS B 2051

End threads : JIS B 0203

120°C Static water..... 1.4MPa
220°C Steam, air, gas, oil..... 1.2MPa
300°C Steam, air, gas, oil..... 1.0MPa

● Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS420J2
Disc	SCS1
Body seat ring	SUS403
Gland	SUS403 (1/2" & 3/4" : SUS420J2)
Gland packing	Non-asbestos Packing
Packing nut	FCD-S
Handwheel	FCD450-10
Wheel nut	SS400
Bonnet bolt	Carbon Steel
Gasket	Non-asbestos Sheet
Name plate	A1050P

Dimensions

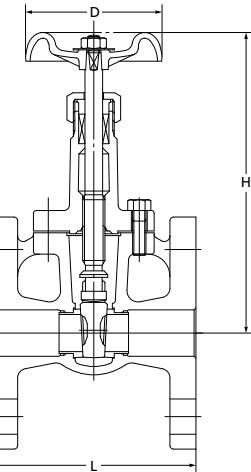
Size	mm					
	15	20	25	32	40	50
inch	1/2	3/4	1	1 1/4	1 1/2	2
L	65	75	80	90	100	110
H (open)	161	162	184.5	215	250	285
D	70	70	80	90	110	115

10K Gate Valve

10SMBF

B.B.I.S.

FF-flanged



F-F dimension : JV4-4

End flanges : JIS B 2239 10K

120°C Static water..... 1.4MPa
220°C Steam, air, gas, oil..... 1.2MPa
300°C Steam, air, gas, oil..... 1.0MPa

● Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS420J2
Disc	SCS1
Body seat ring	SUS403
Gland	SUS403 (1/2" ~ 1" : SUS420J2)
Gland packing	Non-asbestos Packing
Handwheel	FCD450-10
Bonnet bolt	Carbon Steel
Gasket	Non-asbestos Sheet
Name plate	A1050P

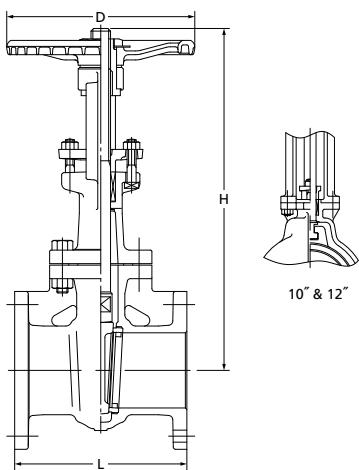
Dimensions

Size	mm					
	15	20	25	32	40	50
inch	1/2	3/4	1	1 1/4	1 1/2	2
L	90	100	110	120	130	140
H (open)	164	165	188	219	253	285
D	70	70	80	90	100	115

NOTE : For flange dimensions, refer to Page 40. *RF-flanged ends shall be optionally available.

10K Gate Valve

10SMBOF

 B.B.O.S.Y.
FF-flanged

 F-F dimension : JIS B 2002
 End flanges : JIS B 2239 10K

Dimensions

Size	mm inch	mm									
		40 1½	50 2	65 2½	80 3	100 4	125 5	150 6	200 8	250 10	300 12
L		165	178	190	203	229	254	267	292	330	356
H (open)		300	352	410	479	566	667	779	993	1181	1404
D		160	200	200	250	250	300	300	350	400	450

NOTE : For flange dimensions, refer to Page 40. *RF-flanged ends shall be optionally available.

120°C Static water..... 1.4MPa

220°C Steam, air, gas, oil..... 1.2MPa

300°C Steam, air, gas, oil..... 1.0MPa

- Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.

- Bolting materials will be changed for servicing high temperature exceeding 225°C. Contact KITZ Corporation for detailed information.

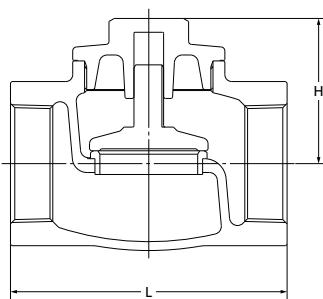
Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS403
Disc	SUS403 / SCS1 (1½" ~ 8") SFVC2A +13Cr (10") SCPH2 +13Cr (12")
Body seat ring	SUS403
Gland	FCD-S
Gland packing	Non-asbestos Packing
Handwheel	FCD400
Wheel nut	SS400
Bonnet bolt/nut	Carbon Steel
Gland bolt/nut	Carbon Steel
Yoke sleeve	C6782BE (8" ~ 12": CAC302)
Yoke	FCD-S
Gasket	Non-asbestos Sheet
Name plate	A1050P

JIS 10K Lift Check Valve

10SF

S.C.


 E-E dimension : JIS B 2051
 End threads : JIS B 0203

120°C Static water..... 1.4MPa

220°C Steam, air, gas, oil..... 1.0MPa

- Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.

Materials

Parts	JIS material
Body	FCD-S
Cap	SUS403
Disc	SUS403
Body seat ring	SUS403

Dimensions

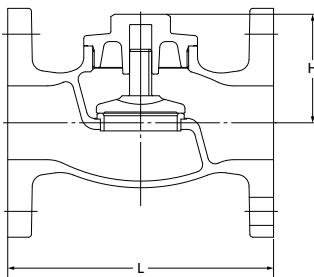
Size	mm inch	mm					
		15 1/2	20 3/4	25 1	32 1 1/4	40 1 1/2	50 2
L		65	80	90	105	120	140
H		39	42	48	56	65	73

10K Lift Check Valve

10SFBF

S.C.

FF-flanged



F-F dimension : JIS B 2011
End flanges : JIS B 2239 10K

120°C Static water..... 1.4MPa
220°C Steam, air, gas, oil..... 1.0MPa

● Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.

Materials

Parts	JIS material
Body	FCD-S
Cap	SUS403
Disc	SUS403
Body seat ring	SUS403

Dimensions

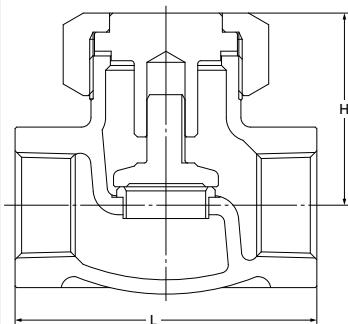
Size	mm					
	15	20	25	32	40	50
inch	1/2	3/4	1	1 1/4	1 1/2	2
L	85	95	110	130	150	180
H	39	42	48	56	65	73

NOTE : For flange dimensions, refer to Page 40. *RF-flanged ends shall be optionally available.

10K Lift Check Valve

10SN

S.C.



120°C Static water..... 1.4MPa
220°C Steam, air, gas, oil..... 1.2MPa

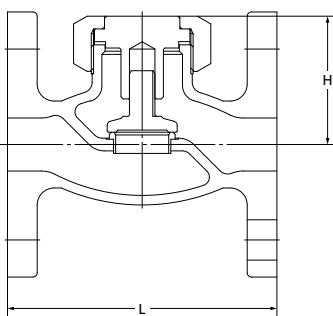
● Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	SCS13A / SUS304
Disc	SUS403
Body seat ring	SUS403
Gasket	C1100-0

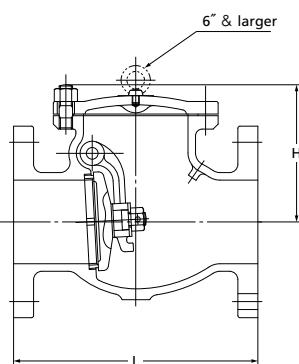
Dimensions

Size	mm					
	15	20	25	32	40	50
inch	1/2	3/4	1	1 1/4	1 1/2	2
L	70	80	90	110	120	140
H	50	53	61	69	75	87

10SNBFU.B.
FF-flangedF-F dimension : JIS B 2002 JV 4-4
End flanges : JIS B 2239 10K**Dimensions**

Size	mm	15	20	25	32	40	50	mm
	inch	1/2	3/4	1	1 1/4	1 1/2	2	
L		108	117	127	140	165	203	
H		50	53	61	69	75	87	

NOTE : For flange dimensions, refer to Page 40. *RF-flanged ends shall be optionally available.

10K Swing Check Valve**10SRBF**B.C.
FF-flangedF-F dimension : JIS B 2002
End flanges : JIS B 2239 10K120°C Static water..... 1.4MPa
220°C Steam, air, gas, oil..... 1.2MPa

● Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.

● Employment of copper gasket prohibits use of this valve for ammonia or amine chemicals.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	SCS13A / SUS304
Disc	SUS403 / SCS1
Bonnet ring	FCD-S
Gasket	C1100P-0
Body seat ring	SUS403

Dimensions

Size	mm	40	50	65	80	100	125	150	200	250	300	mm
	inch	1 1/2	2	2 1/2	3	4	5	6	8	10	12	
L		165	203	216	241	292	330	356	495	622	698	
H		115	120	130	145	160	195	215	255	310	350	

NOTE : For flange dimensions, refer to Page 40. *RF-flanged ends shall be optionally available.

120°C Static water..... 1.4MPa
220°C Steam, air, gas, oil..... 1.2MPa
300°C Steam, air, gas, oil..... 1.0MPa

● Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.

● Bolting materials will be changed for servicing high temperature exceeding 225°C. Contact KITZ Corporation for detailed information.

● A gasket will be used for sealing the plug for application to high temperature exceeding 260°C. Specify your service temperature in advance. Ensure replacement of plug gaskets on your valve maintenance.

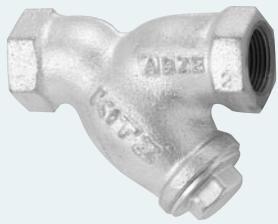
Materials

Parts	JIS material
Body	FCD-S
Cover	FCD-S
Disc	SUS403 (8"~12" : SCPH2 + 13Cr)
Disc nut	SS400 (5"~12" : SUS304)
Body seat ring	SCS1 (5"~12" : SUS403)
Arm	SCS13A (5"~12" : SFVC2A or SCHP2)
Hinge pin	SUS403
Split pin	SUS304
Plug	SS400
Washer	SS400
Gasket	Soft Steel
Cover bolt/nut	Carbon Steel

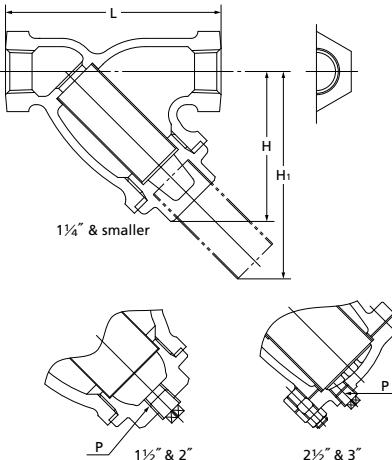
10K Strainer for Gas Service

10FDY

B.C. or S.C.



B.C. for 2½" & 3"
S.C. for 2" & smaller

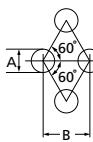


E-E dimension : KITZ Std.
End threads : JIS B 0203

120°C Static water..... 1.4MPa
200°C Steam, air, gas, oil..... 1.0MPa

● Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.

● Employment of copper cap prohibits use of this valve for ammonia or amine chemicals.



Screen Hole Size

Valve Size	A	B
1/4" ~ 2"	1.4	2.4
2½" & 3"	1.5	2.5

Materials

Parts	JIS material
Body	FCD-S
Cap (1/4" ~ 2")	C3771BE
Cover (2½" & 3")	FCD-S
Gasket	Non-asbestos (2½" & 3": Flexible Graphite)
Screen	SUS304
Plug *	SUS304

* 1½" & larger

Dimensions

Size	mm										
	8	10	15	20	25	32	40	50	65	80	
inch	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	
L	65	70	85	100	115	135	150	180	220	250	
H	46	46	60	65	75	90	100	115	191	215	
P	—	—	—	—	—	Rc ^{3/8}	Rc ^{1/2}	Rc ^{1/4}	Rc ^{1/4}		
H1	63	63	85	95	110	130	145	170	271	311	

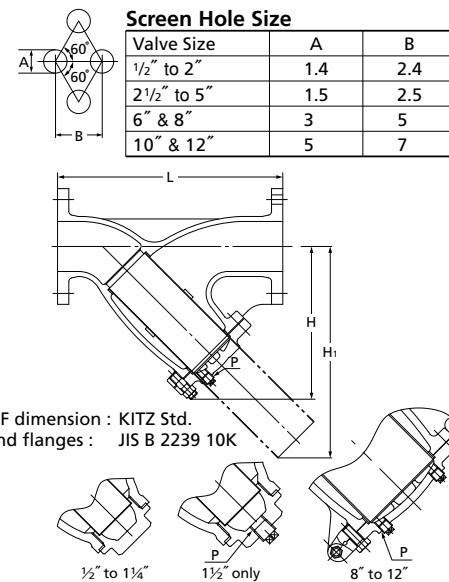
10K Strainer for Gas Service

10FDYBF

B.C. or S.C.
FF-flanged



B.C. for 2" & larger
S.C. for 1½" & smaller



120°C Static water..... 1.4MPa

220°C Steam, air, gas, oil..... 1.2MPa

300°C Steam, air, gas, oil..... 1.0MPa

1½" ~ 1½" : 260°C 1.1MPa

● Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.

● Employment of copper cap prohibits use of this valve for ammonia or amine chemicals.

● Bolting materials will be changed for servicing high temperature exceeding 225°C. Contact KITZ Corporation for detailed information.

● A gasket will be used for sealing the plug for application to high temperature exceeding 260°C. Specify your service temperature in advance. Ensure replacement of plug gaskets on your valve maintenance.

Materials

Parts	JIS material
Body	FCD-S
Cap (1/2" ~ 1½")	C3771BE
Cover (2" ~ 12")	FCD-S
Gasket	Non-asbestos (2" ~ 12": Flexible Graphite)
Cover bolt/nut	S45C
Plug *	SUS304

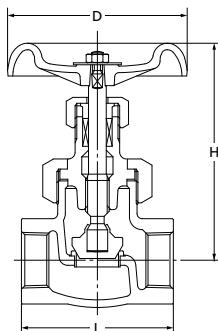
* 1½" & larger

Dimensions

Size	mm													
	15	20	25	32	40	50	65	80	100	125	150	200	250	300
inch	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4	5	6	8	10	12
L	125	140	150	170	190	230	305	360	415	465	515	580	680	800
H	57	63	77	90	100	138	212	242	284	325	370	462	536	625
P	—	—	—	—	Rc ^{3/8}	Rc ^{1/4}	Rc ^{1/4}	Rc ^{3/4}						
H1	82	91	114	134	146	172	290	340	391	450	502	645	757	882

NOTE : For flange dimensions, refer to Page 40. *RF-flanged ends shall be optionally available.

16SP
U.B.I.S.



E-E dimension : KITZ Std.
End threads : JIS B 0203

120°C Static water..... 2.2MPa
220°C Steam, air, gas, oil.... 2.0MPa

● Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.

● Employment of copper gasket prohibits use of this valve for ammonia or amine chemicals.

Materials

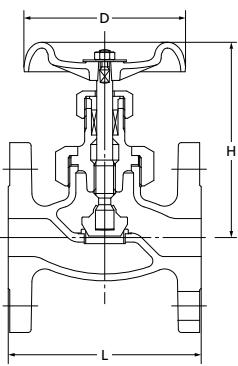
Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS420J2
Disc	SUS403
Gland	SUS403 (1/2" & 3/4": SUS420J2)
Gland packing	Non-asbestos Packing
Body seat ring	SUS403
Handwheel	FCD450
Bonnet ring	FCD-S
Gasket	C1100P-0

Dimensions

Size	mm						
	10	15	20	25	32	40	50
inch	3/8	1/2	3/4	1	1 1/4	1 1/2	2
L	64	70	85	95	110	125	145
H (open)	110	122	128	147	165	182	196
D	60	80	80	100	115	115	135

16K Globe Valve

16SPB
U.B.I.S.
RF-flanged



F-F dimension : JIS B 2002 JV 4-4 *
End flanges : JIS B 2239 16K
* KITZ Std. for 3/8"

120°C Static water..... 2.2MPa
220°C Steam, air, gas, oil.... 2.0MPa

● Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.

● Employment of copper gasket prohibits use of this valve for ammonia or amine chemicals.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS420J2
Disc	SUS403
Gland	SUS403
Gland packing	Non-asbestos Packing
Body seat ring	SUS403
Handwheel	FCD450
Bonnet ring	FCD-S
Gasket	C1100P-0

Dimensions

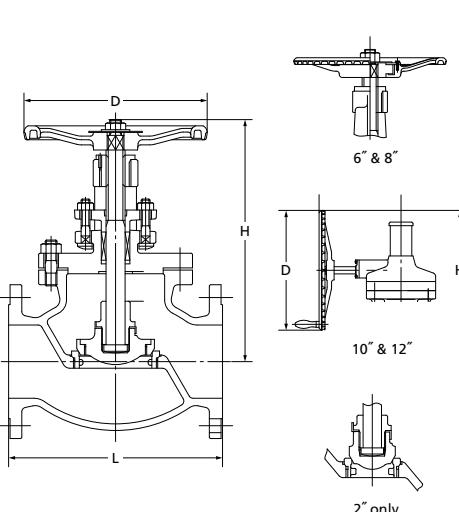
Size	mm						
	10	15	20	25	32	40	50
inch	3/8	1/2	3/4	1	1 1/4	1 1/2	2
L	108	108	117	127	140	165	203
H (open)	111	122	128	146	165	182	198
D	60	80	80	100	115	115	135

NOTE : For flange dimensions, refer to Page 40.

16K Globe Valve

16SPBO

B.B.O.S.Y.
RF-flanged



F-F dimension : JIS B 2002*
End flanges : JIS B 2239 16K
* KITZ Std. for 5" & 6".

120°C Static water..... 2.2MPa
220°C Steam, air, gas, oil.... 2.0MPa
300°C Steam, air, gas, oil.... 1.8MPa
350°C Steam, air, gas, oil.... 1.6MPa

● Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS403
Disc	FCD-S (2": SUS403)
Gland	FCD-S
Gland packing	Non-asbestos Packing
Handwheel	FCD400
Gasket	Non-asbestos Sheet
Body seat ring	SCS1 (5"~12": SUS403)
Disc seat ring	SCS1 (5"~12": SUS403)
Yoke bush	C6782BD
Bonnet bolt/nut	S45C
Name plate	A1050P

Dimensions

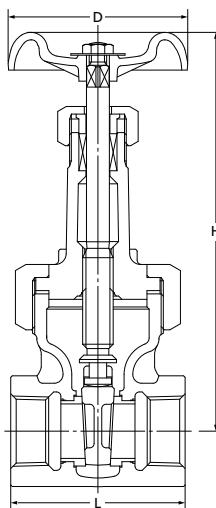
Size	mm									
	50	65	80	100	125	150	200	250	300	inch
L	203	216	241	292	356	406	495	622	698	
H (open)	302	313	356	377	460	524	585	880	943	
D	200	225	250	250	300	350	400	360	360	

NOTE : For flange dimensions, refer to Page 40.

16K Gate Valve

16SMS

U.B.I.S.



E-E dimension : JV 4-4
End threads : JIS B 0203

120°C Static water..... 2.2MPa
220°C Steam, air, gas, oil.... 2.0MPa

● Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.

● Employment of copper gasket prohibits use of this valve for ammonia or amine chemicals.

Materials

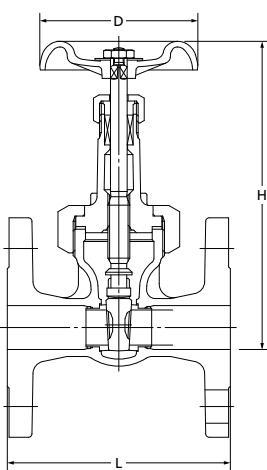
Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS420J2
Disc	SCS1
Gland	SUS403
Gland packing	Non-asbestos Packing
Bonnet ring	FCD-S
Body seat ring	SUS403
Gasket	C1100P-0
Handwheel	FCD450
Name plate	A1050P

Dimensions

Size	mm					
	15	20	25	32	40	50
inch	1/2	3/4	1	1 1/4	1 1/2	2
L	65	75	80	90	100	110
H (open)	163	182	212	245	285	330
D	70	80	90	100	115	135

16SMB

U.B.I.S.
RF-flanged



F-F dimension : JIS B2002 JV 4-4
End flanges : JIS B2239 16K

120°C Static water..... 2.2MPa
220°C Steam, air, gas, oil..... 2.0MPa

● Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.

● Employment of copper gasket prohibits use of this valve for ammonia or amine chemicals.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS420J2
Disc	SCS1
Gland	SUS403 (1/2" ~ 1" : SUS420J2)
Gland packing	Non-asbestos Packing
Handwheel	FCD450
Bonnet ring	FCD-S
Gasket	C1100P-0
Body seat ring	SUS403
Name plate	A1050P

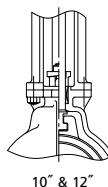
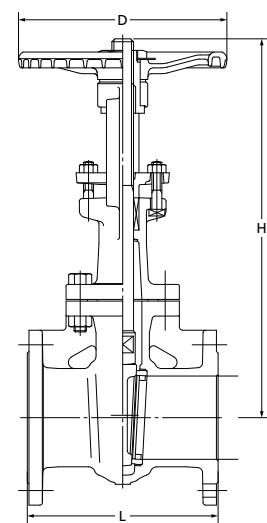
Dimensions

Size	mm					
	15	20	25	32	40	50
inch	1/2	3/4	1	1 1/4	1 1/2	2
L	108	117	127	140	165	178
H (open)	163	164	187	219	253	285
D	70	70	80	90	100	115

NOTE : For flange dimensions, refer to Page 40.

16K Gate Valve**16SMBO**

B.B.O.S.Y.
RF-flanged



F-F dimension : JIS B 2002
End flanges : JIS B 2239 16K

120°C Static water..... 2.2MPa

220°C Steam, air, gas, oil..... 2.0MPa

300°C Steam, air, gas, oil..... 1.8MPa

350°C Steam, air, gas, oil..... 1.6MPa

● Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.

Materials

Parts	JIS material
Body / Bonnet	FCD-S
Stem	SUS403
Disc	SUS403 / SCS1 (1 1/2" ~ 8") SFVC2A + 13Cr (10") SCPH2 + 13Cr (12")
Gland	FCD-S
Gland packing	Non-asbestos Packing
Handwheel	FCD400
Gasket	Non-asbestos Sheet
Body seat ring	SUS403 (1 1/2" ~ 3" : SCS1)
Bonnet bolt/nut	S45C
Gland bolt/nut	SS400
Yoke sleeve	C6782BE (8" ~ 12" : CAC302)
Yoke	FCD-S
Name plate	A1050P

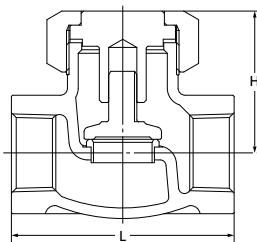
Dimensions

Size	mm									
	40	50	65	80	100	125	150	200	250	300
inch	1 1/2	2	2 1/2	3	4	5	6	8	10	12
L	165	178	190	203	229	254	267	292	330	356
H (open)	300	352	410	479	566	667	779	993	1181	1404
D	160	200	200	250	250	300	300	350	400	450

NOTE : For flange dimensions, refer to Page 40.

16K Lift Check Valve

16SF
U.B.



F-F dimension : KITZ Std.
End threads : JIS B 0203

120°C Static water..... 2.2MPa
220°C Steam, air, gas, oil..... 2.0MPa

- Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.
- Employment of copper gasket prohibits use of this valve for ammonia or amine chemicals.

Materials

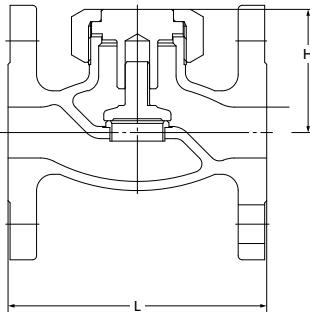
Parts	JIS material
Body	FCD-S
Bonnet	SCS13A / SUS304
Disc	SUS403 / SCS1
Bonnet ring	FCD-S
Gasket	C1100P-0
Body seat ring	SUS403

Dimensions

Size	mm	15	20	25	32	40	50	mm
	inch	1/2	3/4	1	1 1/4	1 1/2	2	
L		70	85	95	110	125	145	
H		50	53	61	69	75	87	

16K Lift Check Valve

16SFB
U.B.



F-F dimension : JIS B 2002 JV 4-4
End flanges : JIS B 2239 16K

120°C Static water..... 2.2MPa
220°C Steam, air, gas, oil..... 2.0MPa

- Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.
- Employment of copper gasket prohibits use of this valve for ammonia or amine chemicals.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	SCS13A / SUS304
Disc	SUS403 / SCS1
Bonnet ring	FCD-S
Gasket	C1100P-0
Body seat ring	SUS403

Dimensions

Size	mm	15	20	25	32	40	50	mm
	inch	1/2	3/4	1	1 1/4	1 1/2	2	
L		108	117	127	140	165	203	
H		50	53	61	69	75	87	

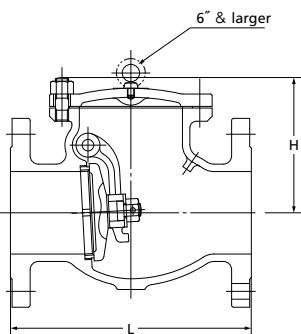
NOTE : For flange dimensions, refer to Page 40.

16K Swing Check Valve

16SRB

B.C.

RF-flanged



F-F dimension : JIS B 2002
End flanges : JIS B 2239 16K

120°C Static water..... 2.2MPa
220°C Steam, air, gas, oil..... 2.0MPa
300°C Steam, air, gas, oil..... 1.8MPa
350°C Steam, air, gas, oil..... 1.6MPa

● Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.

● A gasket will be used for sealing the plug for application to high temperature exceeding 260°C. Specify your service temperature in advance. Ensure replacement of plug gaskets on your valve maintenance.

Materials

Parts	JIS material
Body	FCD-S
Cover	FCD-S
Disc	SUS403 (8"~12": SCPH2 + 13Cr)
Body seat ring	SUS403
Arm	SCS13A (5"~12": SFVC2A / SCPH2)
Split pin	SUS304
Hinge pin	SUS403
Plug	SS400
Washer	SS400
Gasket	Soft Steel
Cover bolt/nut	S45C

Dimensions

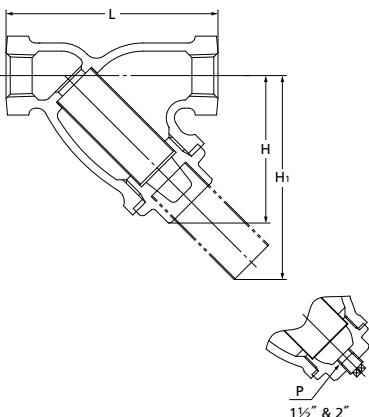
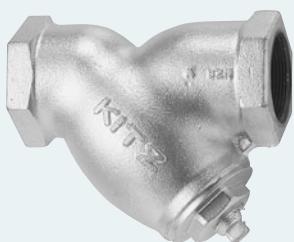
Size	mm								
	50	65	80	100	125	150	200	250	300
inch	2	2 1/2	3	4	5	6	8	10	12
L	203	216	241	292	330	356	495	622	698
H	120	135	145	165	200	220	265	320	360

NOTE : For flange dimensions, refer to Page 40.

16K Y-Pattern Strainer

16FDY

S.C.



E-E dimension : KITZ Std.
End threads : JIS B 0203

120°C Static water..... 2.2MPa
220°C Steam, air, gas, oil..... 2.0MPa

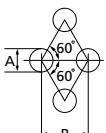
● Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.

● Employment of copper cap prohibits use of this valve for ammonia or amine chemicals.

Materials

Parts	JIS material
Body	FCD-S
Cap	C3771BE
Gasket	Non-asbestos Sheet
Screen	SUS304
Plug *	SUS304

* 1 1/2" & larger



Screen Hole Size

A : 1.4

B : 2.4

Dimensions

Size	mm					
	15	20	25	32	40	50
inch	1/2	3/4	1	1 1/4	1 1/2	2
L	85	100	115	135	150	180
H	60	65	75	90	100	115
P	—	—	—	—	Rc ^{3/8}	Rc ^{1/2}
H1	85	95	110	130	145	170

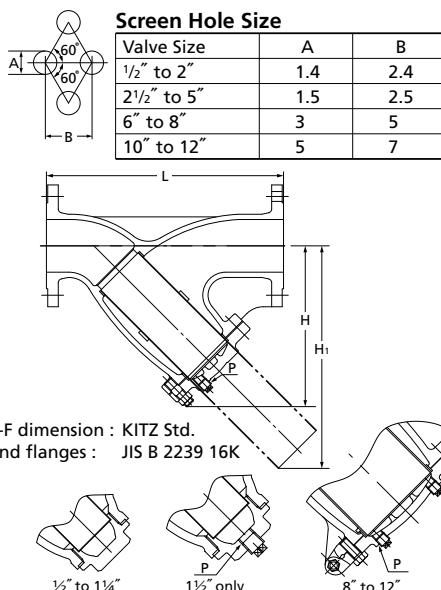
16K Y-Pattern Strainer

16FDYB

B.C. or S. C.
RF-flanged



B.C. for 2" & larger
S.C. for 1½" & smaller



120°C Static water..... 2.2MPa
220°C Steam, air, gas, oil.... 2.0MPa
300°C Steam, air, gas, oil.... 1.8MPa
350°C Steam, air, gas, oil.... 1.6MPa
1/2"~ 1 1/2" : 260°C 1.9MPa

- Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.
- Employment of copper cap prohibits use of this valve for ammonia or amine chemicals.
- A gasket will be used for sealing the plug for application to high temperature exceeding 260°C. Specify your service temperature in advance. Ensure replacement of plug gaskets on your valve maintenance.

Materials

Parts	JIS material
Body	FCD-S
Cap (1/2"~1 1/2")	C3771BE
Cover (2"~12")	FCD-S
Gasket	Non-asbestos (2"~12": Flexible Graphite)
Screen	SUS304
Cover bolt	Carbon Steel
Plug *	SUS304

* 2 drain plugs will be provided for 8" & larger sizes.

Dimensions

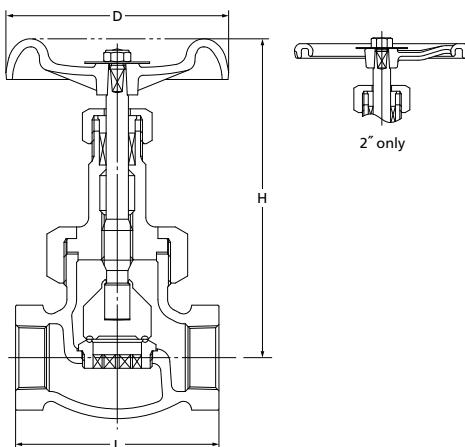
Size	mm													
	15 1/2	20 3/4	25 1	32 1 1/4	40 1 1/2	50 2	65 2 1/2	80 3	100 4	125 5	150 6	200 8	250 10	300 12
L	125	140	150	170	190	250	305	360	415	465	515	580	680	800
H	57	63	77	90	100	168	212	242	284	325	370	462	536	625
P	—	—	—	—	Rc ^{3/8}	Rc ^{1/4}	Rc ^{1/4}	Rc ^{1/4}	Rc ^{3/4}					
H1	82	91	114	134	146	218	285	340	391	450	502	645	757	882

NOTE : For flange dimensions, refer to Page 40.

20K Globe Valve

20SY

U.B.I.S.



120°C Static water..... 2.8MPa
220°C Steam, air, gas, oil.... 2.5MPa
300°C Steam, air, gas, oil.... 2.3MPa
350°C Steam, air, gas, oil.... 2.0MPa

- Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.
- Employment of copper gasket prohibits use of this valve for ammonia or amine chemicals.

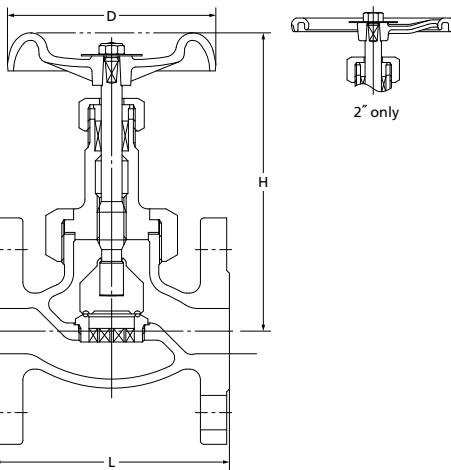
Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS420J2
Disc	SUS403 + HF*
Body seat ring	SCS13A + HF*
Gland	SUS403 (3/8" & 1/2" : SUS420J2)
Gland packing	Non-asbestos Packing
Packing nut	FCD-S
Handwheel	FCD450-10 (2" : FCD400)
Wheel nut	SS400
Bonnet ring	FCD-S
Gasket	C1100P-0
Name plate	A1050P

* Hard-faced with Co-Cr-W alloy

Dimensions

Size	mm						
	10 3/8	15 1/2	20 3/4	25 1	32 1 1/4	40 1 1/2	50 2
L	75	78	91	105	122	135	160
H (open)	136	138	157	178	202	210	239
D	70	80	100	115	135	135	180

20SYBU.B.I.S.
RF-flanged

F-F dimension : JIS B 2002 JV 4-4*

End flanges : JIS B 2239 20K

* KITZ Std. for $\frac{3}{8}$ "

120°C Static water..... 2.8MPa

220°C Steam, air, gas, oil.... 2.5MPa

300°C Steam, air, gas, oil.... 2.3MPa

350°C Steam, air, gas, oil.... 2.0MPa

● Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.

● Employment of copper gasket prohibits use of this valve for ammonia or amine chemicals.

Materials

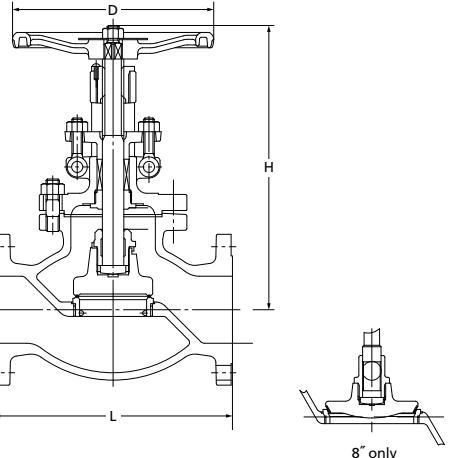
Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS420J2
Disc	SUS403 + HF*
Body seat ring	SCS13A + HF*
Gland	SUS403 ($\frac{3}{8}$ " & $\frac{1}{2}$ " : SUS420J2)
Gland packing	Non-asbestos Packing
Packing nut	FCD-S
Handwheel	FCD450-10 (2" : FCD400-15)
Wheel nut	SS400
Gasket	C1100P-0
Name plate	A1050P

* Hard-faced with Co-Cr-W alloy

Dimensions

Size	mm						
	10 3/8	15 1/2	20 3/4	25 1	32 1 1/4	40 1 1/2	50 2
L	110	110	120	130	160	180	230
H (open)	136	138	157	178	202	210	239
D	70	80	100	115	135	135	180

NOTE : For flange dimensions, refer to Page 40.

20K Globe Valve**20SYBO**B.B.O.S.Y.
RF-flanged

F-F dimension : JIS B 2002

End flanges : JIS B 2239 20K

120°C Static water..... 2.8MPa

220°C Steam, air, gas, oil.... 2.5MPa

300°C Steam, air, gas, oil.... 2.3MPa

350°C Steam, air, gas, oil.... 2.0MPa

● Use for lubricating or hydraulic oil is acceptable. Contact KITZ Corporation for technical advice, if valves are used as heat transfer media.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS403
Disc	SFVC2A + HF*
Lock nut	FCD-S (8" : SUS403)
Body seat ring	SFVC2A + HF* (8" : SUS403 + HF*)
Gland	FCD-S
Gland packing	Non-asbestos Packing
Handwheel	FCD400
Wheel nut	SS400
Bonnet bolt/nut	S45C
Gland bolt/nut	Carbon Steel
Yoke bush	C6782BE
Gasket	Non-asbestos Sheet
Name plate	A1050P

* Hard-faced with Co-Cr-W alloy

Dimensions

Size	mm						
	50 2	65 2 1/2	80 3	100 4	125 5	150 6	200 8
L	267	292	318	356	400	444	559
H (open)	243	347	382	457	534	593	697
D	225	250	250	300	350	400	560

NOTE : For flange dimensions, refer to Page 40.

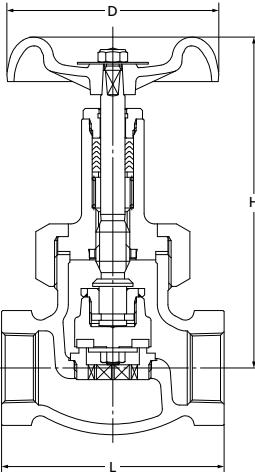
20K Globe Valve with Soft Disc for Gas Service

20SDL

U.B.I.S.



PTFE disc for gas service

E-E dimension : KITZ Std.
End threads : JIS B 0203

80°C gas..... 2.4MPa

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Bonnet ring	FCD-S
Stem	SUS420J2
Disc	PTFE
Gland	SUS303
Gland packing	NBR
Handwheel	ADC12 (3/8" & 1/2" : ZDC2)
Gasket	Non-asbestos Sheet
Body seat ring	SCS13A
Stem washer	SUS403
Disc washer	SUS403
Spring	SUS304 WPB

Dimensions

Size	mm						
	10 3/8	15 1/2	20 3/4	25 1	32 1 1/4	40 1 1/2	50 2
L	75	78	91	105	122	135	160
H (open)	128	128	147	168	192	201	237
D	70	70	90	100	115	135	155

20K Globe Valve with Soft Disc for Gas Service

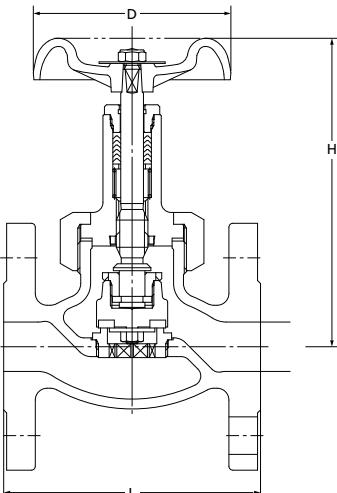
20SDLB

U.B.I.S.

RF-flanged.



PTFE disc for gas service



80°C gas..... 2.4MPa

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS420J2
Disc	G/F PTFE
Gland	SUS303
Gland packing	NBR
Handwheel	ADC12 (1/2" : ZDC2)
Gasket	Non-asbestos Sheet
Body seat ring	SCS13A
Stem washer	SUS403
Disc washer	SUS304
Spring	SUS304 WPB

Dimensions

Size	mm						
	15 1/2	20 3/4	25 1	32 1 1/4	40 1 1/2	50 2	
L	110	120	130	160	180	230	
H (open)	128	147	168	192	201	237	
D	70	90	100	115	135	155	

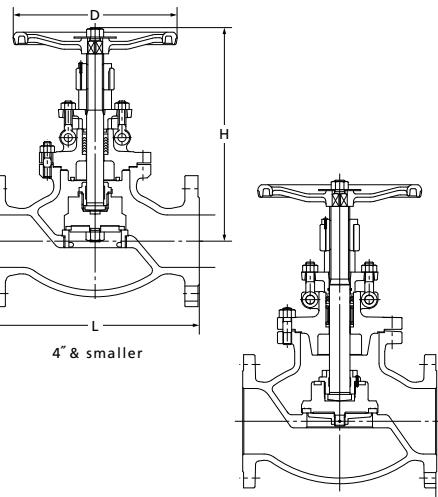
NOTE : For flange dimensions, refer to Page 40.

20SDLBO

B.B.O.S.Y.
RF-flanged



PTFE disc for gas service



F-F dimension : JIS B 2002
End flanges : JIS B 2239 20K

80°C gas..... 2.4MPa

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS403
Disc	PTFE
Gland	FCD-S
Gland packing	NBR + PTFE
Gasket	Non-asbestos Sheet
Body seat ring *	SUS403
Stem washer *	SKD1
Disc washer *	SUS403
Spring (6" & 8")	SUS304 WPB
Bonnet bolt/nut	S45C
Handwheel	FCD400

* 4" & smaller

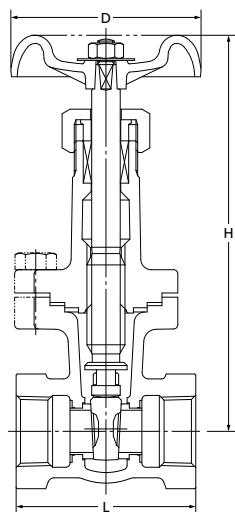
Dimensions

Size	mm				
	65	80	100	150	200
inch	2½	3	4	6	8
L	292	318	356	444	559
H (open)	337	351	439	600	688
D	250	250	300	400	560

NOTE : For flange dimensions, refer to Page 40.

20K Gate Valve**20SLS**

B.B.I.S.



E-E dimension : JV 4-4
End threads : JIS B 0203

120°C Static water..... 2.8MPa

220°C Steam, air, gas, oil..... 2.5MPa

300°C Steam, air, gas, oil..... 2.3MPa

350°C Steam, air, gas, oil..... 2.0MPa

● Use for lubricating or hydraulic oil is acceptable.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS420J2
Disc	SCS1
Gland	SUS403
Gland packing	Non-asbestos Packing
Handwheel	FCD450-10
Gasket	Non-asbestos Sheet
Body seat ring	SUS403
Name plate	A1050P

Dimensions

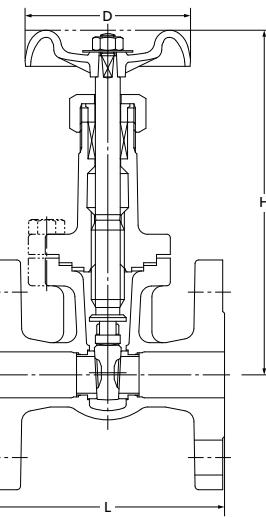
Size	mm					
	15	20	25	32	40	50
inch	1/2	3/4	1	1 1/4	1 1/2	2
L	70	75	85	95	105	115
H (open)	175	177	214	241	277	301
D	90	90	100	115	135	135

20K Gate Valve

20SLB

B.B.I.S.

RF-flanged



F-F dimension : JIS B 2002 JV 4-4

End flanges : JIS B 2239 20K

120°C Static water..... 2.8MPa

220°C Steam, air, gas, oil..... 2.5MPa

300°C Steam, air, gas, oil..... 2.3MPa

350°C Steam, air, gas, oil..... 2.0MPa

● Use for lubricating or hydraulic oil is acceptable.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS420J2
Disc	SCS1
Body seat ring	SUS403
Gland	SUS403
Gland packing	Non-asbestos Packing
Handwheel	FCD450-10
Wheel nut	SS400
Bonnet bolt	Carbon Steel
Gasket	Non-asbestos Sheet
Name plate	A1050P

Dimensions

Size	mm				
	15	20	25	32	40
inch	1/2	3/4	1	1 1/4	1 1/2
L	108	117	127	140	165
H (open)	175	177	214	241	277
D	90	90	100	115	135

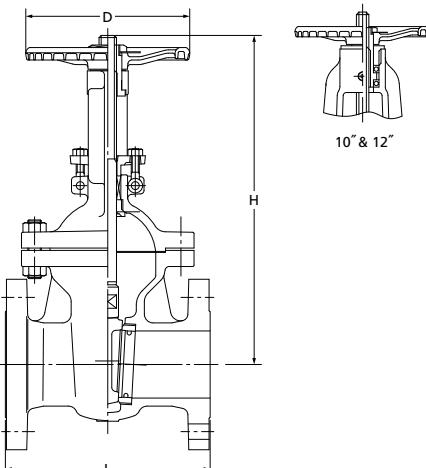
NOTE : For flange dimensions, refer to Page 40.

20K Gate Valve

20SLBO

B.B.O.S.Y.

RF-flanged



120°C Static water..... 2.8MPa

220°C Steam, air, gas, oil..... 2.5MPa

300°C Steam, air, gas, oil..... 2.3MPa

350°C Steam, air, gas, oil..... 2.0MPa

● Use for lubricating or hydraulic oil is acceptable.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS403
Disc	SUS403 (8"~12" : SCPH2 + 13Cr)
Body seat ring	SUS403
Gland	FCD-S
Gland packing	Non-asbestos Packing
Handwheel	FCD400
Wheel nut	SS400
Bonnet bolt/nut	Carbon Steel
Gland bolt/nut	Carbon Steel
Yoke sleeve	C6782BE (6"~12" : CAC302)
Gasket	Non-asbestos Sheet
Name plate	A1050P

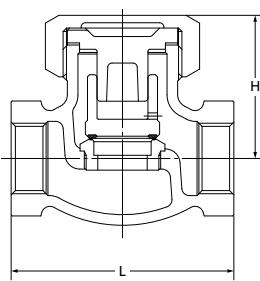
Dimensions

Size	mm									
	40	50	65	80	100	125	150	200	250	300
inch	1 1/2	2	2 1/2	3	4	5	6	8	10	12
L	190	216	241	283	305	381	403	419	457	502
H (open)	326	395	450	520	595	725	820	1070	1247	1451
D	160	200	200	250	250	300	350	400	450	500

NOTE : For flange dimensions, refer to Page 40.

20SN

U.B.



E-E dimension : KITZ Std.
End threads : JIS B 0203

120°C Static water..... 2.8MPa
220°C Steam, air, gas, oil..... 2.5MPa
300°C Steam, air, gas, oil..... 2.3MPa
350°C Steam, air, gas, oil..... 2.0MPa

● Use for lubricating or hydraulic oil is acceptable.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	SCS1
Disc	SCS13A + HF*
Bonnet ring	FCD-S
Gasket	Non-asbestos Sheet
Body seat ring	SCS13A + HF*

* Hard-faced with Co-Cr-W alloy

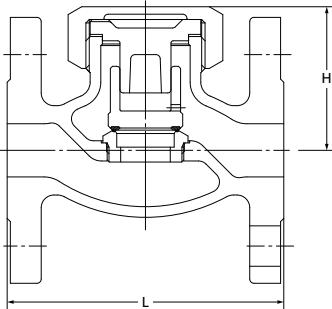
Dimensions

Size	mm	15	20	25	32	40	50	mm
	inch	1/2	3/4	1	1 1/4	1 1/2	2	
L		78	91	105	122	135	160	
H		56	60	68	80	85	99	

20K Lift Check Valve**20SNB**

U.B.

RF-flanged



F-F dimension : JIS B 2002 JV 4-4
End flanges : JIS B 2239 20K

120°C Static water..... 2.8MPa
220°C Steam, air, gas, oil..... 2.5MPa
300°C Steam, air, gas, oil..... 2.3MPa
350°C Steam, air, gas, oil..... 2.0MPa

● Use for lubricating or hydraulic oil is acceptable.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	SCS1
Disc	SCS13A + HF*
Bonnet ring	FCD-S
Gasket	Non-asbestos Sheet
Body seat ring	SCS13A + HF*

* Hard-faced with Co-Cr-W alloy

Dimensions

Size	mm	15	20	25	32	40	50	mm
	inch	1/2	3/4	1	1 1/4	1 1/2	2	
L		110	120	130	160	180	230	
H		56	60	68	80	85	99	

NOTE : For flange dimensions, refer to Page 40.

20K Lift Check Valve for Gas Service

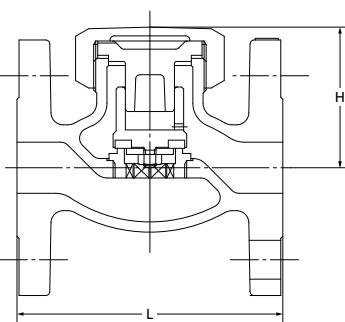
20SNDB

U.B.

RF-flanged



PTFE disc for gas service



F-F dimension : JIS B 2002

End flanges : JIS B 2239 20K

120°C gas..... 2.4MPa

Materials

Parts	JIS material
Body	FCD-S
Bonnet	SCS1
Bonnet ring	FCD-S
Disc	PTFE
Disc holder	SUS304
Gasket	Non-asbestos Sheet
Body seat ring	SCS13A
Disc washer	SUS304

Dimensions

Size	mm					
	15	20	25	32	40	50
inch	1/2	3/4	1	1 1/4	1 1/2	2
L	110	120	130	160	180	230
H	56	60	68	80	85	99

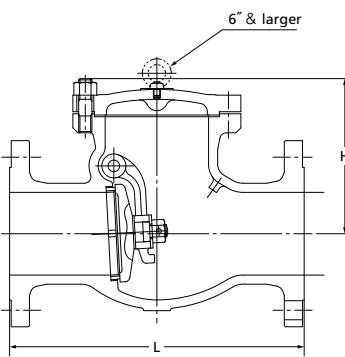
NOTE : For flange dimensions, refer to Page 40.

20K Swing Check Valve

20SOB

B.C.

RF-flanged



120°C Static water..... 2.8MPa

220°C Steam, air, gas, oil..... 2.5MPa

300°C Steam, air, gas, oil..... 2.3MPa

350°C Steam, air, gas, oil..... 2.0MPa

Materials

Parts	JIS material
Body	FCD-S
Cover	FCD-S
Disc	SUS403 (8"~12": SCPH2 + 13Cr)
Disc nut	SS400 (5"~12": SUS304)
Body seat ring	SUS403
Arm	SCS13A (5"~12": SFVC2A / SCPH2)
Hinge pin	SUS403
Split pin	SUS304
Plug	SS400
Washer	SS400
Gasket	Soft Steel
Cover bolt/nut	Carbon Steel

F-F dimension : JIS B 2002

End flanges : JIS B 2239 20K

Dimensions

Size	mm								
	50	65	80	100	125	150	200	250	300
inch	2	2 1/2	3	4	5	6	8	10	12
L	267	292	318	356	400	444	533	622	711
H	135	145	160	185	220	240	275	335	370

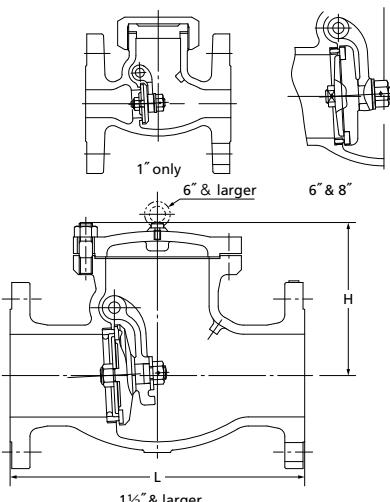
NOTE : For flange dimensions, refer to Page 40.

20SODB

B.C. or U.B.
RF-flanged



PTFE disc for gas service
B.C. for 1½" & larger
U.B. for 1" only



F-F dimension : JIS B 2002
End flanges : JIS B 2239 20K

120°C gas..... 2.4MPa

Materials

Parts	JIS material
Body	FCD-S
Cap (1" only)	SFVC2A
Cover (1½" ~ 8")	FCD-S
Disc	PTFE
Disc holder	SUS403
Gasket	Non-asbestos Sheet
Body seat ring	SUS403
Arm	SCS13A (6" & 8" : SFVC2A / SCPH2)
Hinge pin	SUS403
Split pin	SUS304
Cover bolt/nut	Carbon Steel
Bushing (1" ~ 4")	SUS403

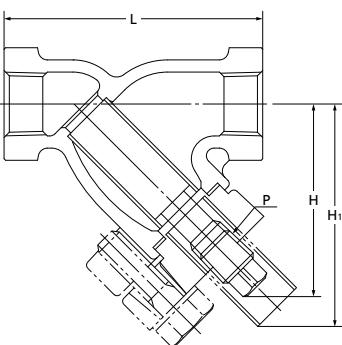
Dimensions

Size	mm							
	25	40	50	65	80	100	150	200
inch	1	1½	2	2½	3	4	6	8
L	130	241	267	292	318	356	444	533
H	78	123	135	145	160	185	240	280

NOTE : For flange dimensions, refer to Page 40.

20K Strainer for Gas Service**20FDY**

B.C.



E-E dimension : KITZ Std.
End threads : JIS B 0203

120°C Static water..... 2.8MPa

220°C Steam, air, gas, oil..... 2.5MPa

300°C Steam, air, gas, oil..... 2.3MPa

350°C Steam, air, gas, oil..... 2.0MPa

● Use for lubricating or hydraulic oil is acceptable.

● A gasket will be used for sealing the plug for application to high temperature exceeding 260°C. Specify your service temperature in advance. Ensure replacement of plug gaskets on your valve maintenance.

Materials

Parts	JIS material
Body	FCD-S
Cover	FCD-S
Gasket	Flexible Graphite
Screen *	SUS304
Plug	SUS304
Cover bolt	S45C

* 40mesh wire cloth (reinforced with SUS304 punched plate)

Dimensions

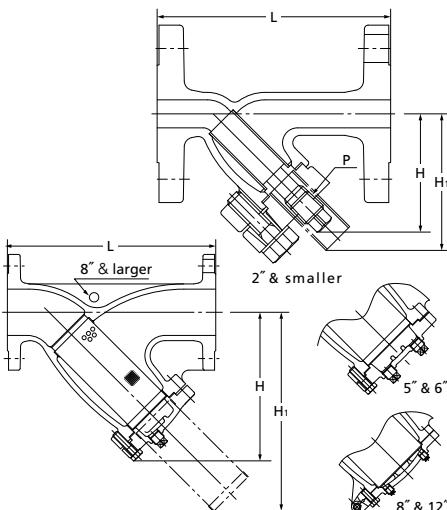
Size	mm						
	10	15	20	25	32	40	50
inch	½	¾	¾	1¼	1½	2	2
L	80	85	100	115	135	150	180
H	65	65	70	83	120	130	152
P	Rc ^{1/4}	Rc ^{1/4}	Rc ^{3/8}	Rc ^{1/2}	Rc ^{3/4}	Rc1	Rc1 ^{1/4}
H1	74	74	85	102	122	134	161

20K Strainer for Gas Service

20FDYB

B.C.

RF-flanged



F-F dimension : KITZ Std.

End flanges : JIS B 2239 20K

120°C Static water..... 2.8MPa
 220°C Steam, air, gas, oil..... 2.5MPa
 300°C Steam, air, gas, oil..... 2.3MPa
 350°C Steam, air, gas, oil..... 2.0MPa

● Use for lubricating or hydraulic oil is acceptable.

● A gasket will be used for sealing the plug for application to high temperature exceeding 260°C. Specify your service temperature in advance. Ensure replacement of plug gaskets on your valve maintenance.

Materials

Parts	JIS material
Body	FCD-S
Cover	FCD-S
Gasket	Flexible Graphite
Screen*	SUS304
Plug	SUS304
Cover bolt	Carbon Steel

* 40mesh wire cloth (reinforced with SUS304 punched plate)

Dimensions

Size	mm														
	10 3/8	15 1/2	20 3/4	25 1	32 1 1/4	40 1 1/2	50 2	65 2 1/2	80 3	100 4	125 5	150 6	200 8	250 10	300 12
L	120	125	140	160	185	200	250	305	360	415	465	515	620	760	870
H	65	65	70	85	124	135	163	222	254	294	335	382	442	548	654
P	Rc ^{1/4}	Rc ^{1/4}	Rc ^{3/8}	Rc ^{1/2}	Rc ^{3/4}	Rc1	Rc1 ^{1/4}	Rc ^{1/2}	Rc ^{1/2}	Rc ^{3/4}	Rc ^{3/4}	Rc1	Rc1	Rc1	Rc1
H1	74	74	85	105	126	139	172	299	345	398	457	508	570	733	895

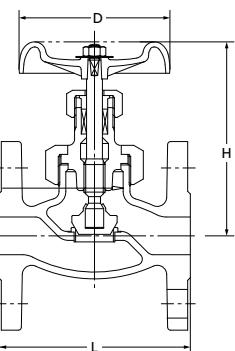
NOTE : For flange dimensions, refer to Page 40.

Class 150 Globe Valve

150SPB

U.B.I.S.

RF-flanged



F-F dimension : ASME B16.10
 End flanges : ASME B16.5

-5°C ~ +38°C W.O.G. 1.73MPa

149°C W.O.G. 1.48MPa

260°C W.O.G. 1.18MPa

343°C W.O.G. 0.86MPa

● Use for lubricating or hydraulic oil is acceptable.

● Employment of copper gasket prohibits use of this valve for ammonia or amino chemicals.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS420J2
Disc	SUS403
Gland	SUS403 ('1/2" & 3/4": SUS420J2)
Gland packing	Non-asbestos Packing
Handwheel	FCD450
Gasket	C1100P-0
Body seat ring	SUS403

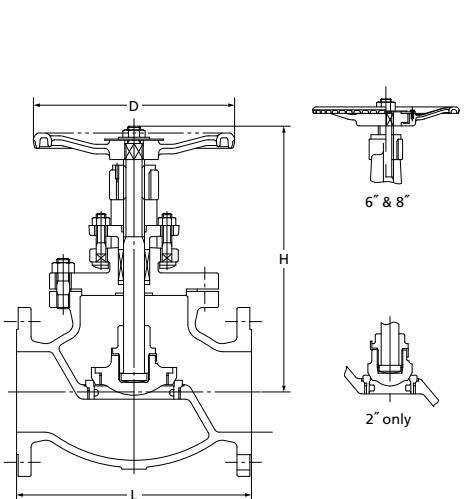
Dimensions

Size	mm					
	15 1/2	20 3/4	25 1	32 1 1/4	40 1 1/2	50 2
L	108	117	127	140	165	203
H (open)	122	128	146	165	179	198
D	80	80	100	115	115	135

NOTE : For flange dimensions, refer to Page 41.

150SPBO

B.B.O.S.Y.
RF-flanged

**Class 150 Globe Valve**

F-F dimension : ASME B16.10
End flanges : ASME B16.5

-5°C ~ +38°C W.O.G. 1.73MPa
149°C W.O.G. 1.48MPa
260°C W.O.G. 1.18MPa
343°C W.O.G. 0.86MPa

● Use for lubricating or hydraulic oil is acceptable.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS403
Disc	FCD-S (2" : SUS403)
Gland	FCD-S
Gland packing	Non-asbestos Packing
Handwheel	FCD400
Gasket	Non-asbestos Sheet
Body seat ring	SUS403
Disc seat ring	SUS403
Yoke bush	C6782BE

Dimensions

Size	mm						
	50	65	80	100	125	150	200
inch	2	2 1/2	3	4	5	6	8
L	203	216	241	292	356	406	495
H (open)	302	317	356	377	460	524	585
D	200	225	250	250	300	350	400

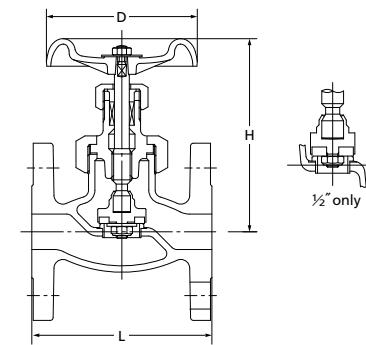
NOTE : For flange dimensions, refer to Page 41.

Class 150 Globe Valve**150SPDB**

U.B.I.S.
RF-flanged



Reinforced PTFE disc



F-F dimension : ASME B16.10
End flanges : ASME B16.5

-5°C ~ +38°C W.O.G. 1.73MPa
149°C W.O.G. 1.48MPa
180°C W.O.G. 1.18MPa

● Use for lubricating or hydraulic oil is acceptable.

● Employment of copper gasket prohibits use of this valve for ammonia or amine chemicals.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS420J2
Disc	G/F PTFE
Gland	SUS403 (1/2" & 3/4" : SUS420J2)
Gland packing	Non-asbestos Packing
Handwheel	FCD450-10
Gasket	C1100P-0
Body seat ring	SUS403

Dimensions

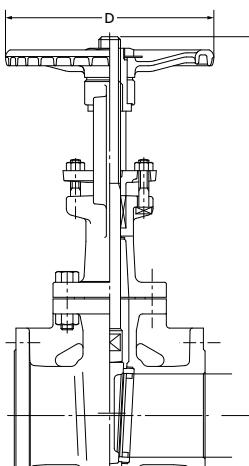
Size	mm					
	15	20	25	32	40	50
inch	1/2	3/4	1	1 1/4	1 1/2	2
L	108	117	127	140	165	203
H (open)	127	135	155	172	193	208
D	70	70	90	100	115	135

NOTE : For flange dimensions, refer to Page 41.

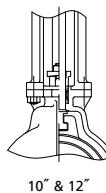
Class 150 Gate Valve

150SMBO

B.B.O.S.Y.
RF-flanged



F-F dimension : ASME B16.10
End flanges : ASME B16.5



—5°C ~ +38°C W.O.G. 1.73MPa
149°C W.O.G. 1.48MPa
260°C W.O.G. 1.18MPa
343°C W.O.G. 0.86MPa

● Use for lubricating or hydraulic oil is acceptable.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS403
Disc	SUS403 / SCS1 (1½" ~ 8") SFVC2A + 13Cr (10") SCPH2 + 13Cr (12")
Gland	FCD-S
Gland packing	Non-asbestos Packing
Handwheel	FCD400
Gasket	Non-asbestos Sheet
Body seat ring	SUS403
Yoke sleeve	C6782BE (8" ~ 12" : CAC302)
Yoke	FCD-S

Dimensions

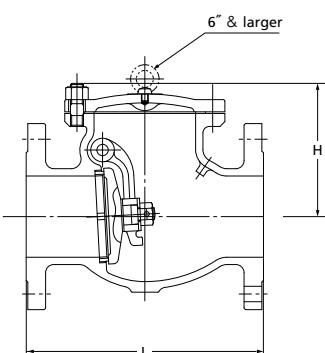
Size	mm									
	40	50	65	80	100	125	150	200	250	300
inch	1½	2	2½	3	4	5	6	8	10	12
L	165	178	190	203	229	254	267	292	330	356
H (open)	300	352	408	473	566	667	779	993	1181	1404
D	160	200	200	250	250	300	300	350	400	450

NOTE : For flange dimensions, refer to Page 41.

Class 150 Swing Check Valve

150SRB

B.C.
RF-flanged



F-F dimension : ASME B16.10
End flanges : ASME B16.5

—5°C ~ +38°C W.O.G. 1.73MPa

149°C W.O.G. 1.48MPa

260°C W.O.G. 1.18MPa

343°C W.O.G. 0.86MPa

● Use for lubricating or hydraulic oil is acceptable.

● Bolting materials will be changed for servicing high temperature exceeding 25°C. Contact KITZ Corporation for detailed information.

● A gasket will be used for sealing the plug for application to high temperature exceeding 260°C. Specify your service temperature in advance. Ensure replacement of plug gaskets on your valve maintenance.

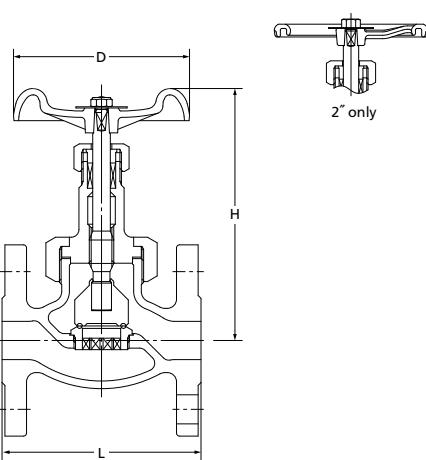
Materials

Parts	JIS material
Body	FCD-S
Cover	FCD-S
Disc	SUS403 (8" ~ 12" : SCPH2 + 13Cr)
Disc nut	SS400 (5" ~ 12" : SUS304)
Split pin	SUS304
Hinge pin	SUS403
Plug	SS400
Gasket	Non-asbestos Sheet
Body seat ring	SUS403
Arm	SCS13A (5" ~ 12" : SFVC2A)
Cover bolt/nut	Carbon Steel

Dimensions

Size	mm									
	40	50	65	80	100	125	150	200	250	300
inch	1½	2	2½	3	4	5	6	8	10	12
L	165	203	216	241	292	330	356	495	622	698
H	115	120	130	145	165	200	220	260	320	360

NOTE : For flange dimensions, refer to Page 41.

300SYBU.B.I.S.
RF-flangedF-F dimension : JIS B 2002 JV 4-4
End flanges : ASME B16.5

-5°C ~ +38°C W.O.G. 2.94MPa
149°C W.O.G. 2.60MPa
260°C W.O.G. 2.28MPa
350°C W.O.G. 2.04MPa

● Use for lubricating or hydraulic oil is acceptable.

● Employment of copper gasket prohibits use of this valve for ammonia or amine chemicals.

Materials

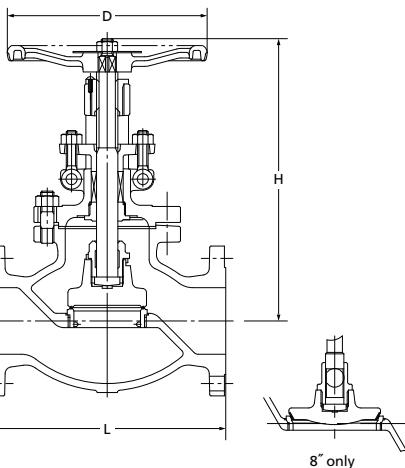
Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS420J2
Disc	SUS403 + HF*
Gland	SUS403 (1/2": SUS420J2)
Gland packing	Non-asbestos Packing
Handwheel	FCD450-10 (2": FCD400)
Gasket	C1100P-0
Body seat ring	SCS13A + HF*

* Hard-faced with Co-Cr-W alloy

Dimensions

Size	mm					
	15	20	25	32	40	50
inch	1/2	3/4	1	1 1/4	1 1/2	2
L	110	120	130	160	180	230
H (open)	138	157	178	202	210	239
D	80	100	115	135	135	180

NOTE : For flange dimensions, refer to Page 41

Class 300 Globe Valve**300SYBO**B.B.O.S.Y.
RF-flangedF-F dimension : ASME B16.10
End flanges : ASME B16.5

-5°C ~ +38°C W.O.G. 2.94MPa
149°C W.O.G. 2.60MPa
260°C W.O.G. 2.28MPa
350°C W.O.G. 2.04MPa

● Use for lubricating or hydraulic oil is acceptable.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS403
Disc	SFVC2A + HF*
Gland	FCD-S
Gland packing	Non-asbestos Packing
Handwheel	FCD400
Gasket	Non-asbestos Sheet
Body seat ring	SFVC2A + HF*
Yoke bush	C6782BE

* Hard-faced with Co-Cr-W alloy

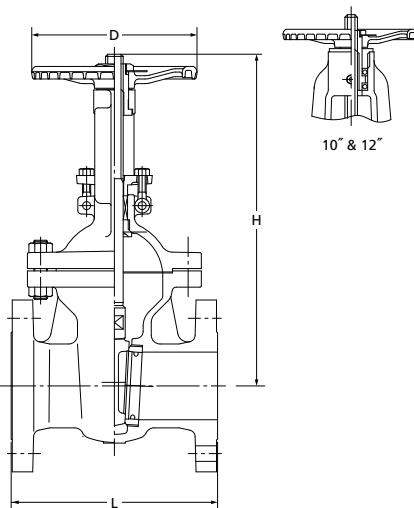
Dimensions

Size	mm						
	50	65	80	100	125	150	200
inch	2	2 1/2	3	4	5	6	8
L	267	292	318	356	400	444	559
H (open)	243	347	382	457	534	593	697
D	225	250	250	300	350	400	560

NOTE : For flange dimensions, refer to Page 41.

Class 300 Gate Valve

300SLBO

 B.B.O.S.Y.
RF-flanged

 F-F dimension : ASME B16.10
 End flanges : ASME B16.5

-5°C ~ +38°C W.O.G. 2.94MPa
 149°C W.O.G. 2.60MPa
 260°C W.O.G. 2.28MPa
 350°C W.O.G. 2.04MPa

● Use for lubricating or hydraulic oil is acceptable.

Materials

Parts	JIS material
Body	FCD-S
Bonnet	FCD-S
Stem	SUS403
Disc	SUS403 (8"~12": SCPH2 + 13Cr)
Gland	FCD-S
Gland packing	Non-asbestos Packing
Handwheel	FCD400
Body seat ring	SUS403
Yoke sleeve	C6782BE (6"~12": HBsC2)
Gasket	Non-asbestos Sheet
Bonnet bolt/nut	Carbon Steel

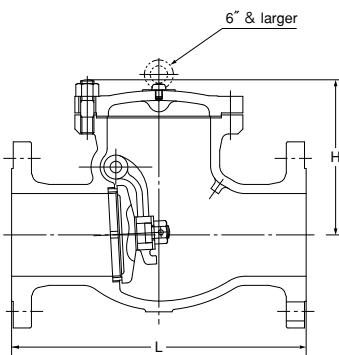
Dimensions

Size	mm									
	50	65	80	100	125	150	200	250	300	inch
L	216	241	283	305	381	403	419	457	502	
H (open)	395	450	520	595	725	820	1070	1247	1451	
D	200	200	250	250	300	350	400	450	500	

NOTE : For flange dimensions, refer to Page 41.

Class 300 Swing Check Valve

300SOB

 B.C.
RF-flanged

 F-F dimension : ASME B16.10
 End flanges : ASME B16.5

-5°C ~ +38°C W.O.G. 2.94MPa
 149°C W.O.G. 2.60MPa

260°C W.O.G. 2.28MPa
 350°C W.O.G. 2.04MPa

● Use for lubricating or hydraulic oil is acceptable.

● A gasket will be used for sealing the plug for application to high temperature exceeding 260°C. Specify your service temperature in advance. Ensure replacement of plug gaskets on your valve maintenance.

Materials

Parts	JIS material
Body	FCD-S
Cover	FCD-S
Disc	SUS403 (8"~12" SCPH2 + 13Cr)
Disc nut	SS400 (5"~12" SUS304)
Split pin	SUS304
Hinge pin	SUS403
Plug	SS400
Gasket	Soft Steel
Body seat ring	SUS403
Arm	SCS13A (5"~12" SFVC2A)
Cove bolt/nut	Carbon Steel

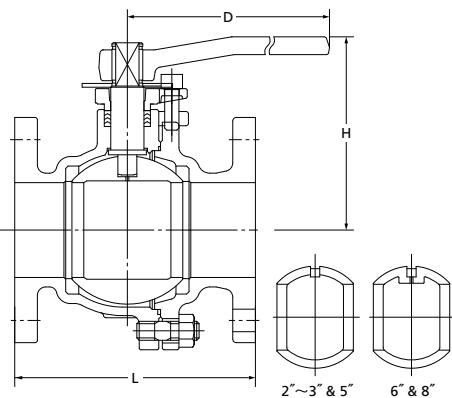
Dimensions

Size	mm									
	50	65	80	100	125	150	200	250	300	inch
L	267	292	318	356	400	444	533	622	711	
H	135	145	160	185	220	240	275	335	370	

NOTE : For flange dimensions, refer to Page 41.

10K Ball Valve Full Bore

10STBF
10STLB (Gas service)
 FF-flanged



F-F dimension : ASME B16.10
 End flanges : JIS B 2239 10K

Dimensions

Size	mm											
	15	20	25	32	40	50	65	80	100	125	150	200
inch	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4	5	6	8
L	108	117	127	140	165	178	190	203	229	356	394	457
H	106	109	130	135	115	120	153	162	199	219	293	352
D	130	130	160	160	230	230	400	400	460	460	1000	1500

NOTE : For flange dimensions, refer to Page 40. *RF-flanged ends shall be optionally available.

Maximum Service Pressure

Code	Valve size	Temperature	Pressure
10STBF	All size	120°C W.O.G.	1.4MPa
	4" and smaller	160°C W.O.G.	1.0MPa
	5" to 8"	140°C W.O.G.	1.0MPa
10STLB	All size	80°C gas	1.2MPa

*Use for lubricating or hydraulic oil is acceptable.

Materials

Parts	JIS material
Body	FCD-S
Body cap	FCD-S
Stem	SUS403
Ball	SCS13A / SUS304 / SUS304TP
Gland	FCD-S
Gland packing	PTFE
Handle	FCD400
Gasket	PTFE
Packing washer	SUS304 (1/2" ~ 1 1/4")
Ball seat	HYPATITE PTFE * ¹
Cap bolt/nut	SS400 * ²
Gland bolt	SCM435
O ring * ³	NBR
Stopper	SUS430
Name plate * ³	SUS304

*¹PTFE or C/F PTFE is optionally available.

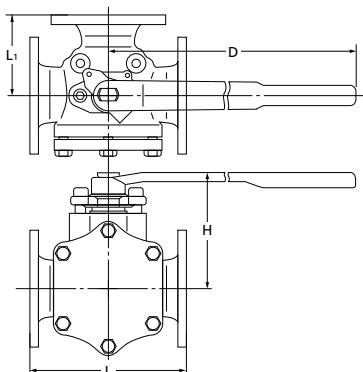
*²Different bolt/nut material is required for service exceeding temperature range of 0 ~ 225°C. Contact KITZ Corporation for technical advice.

*³for 10STLB only

Contact KITZ Corporation for use of valve actuators.

10K Ball Valve 3-way 4-seat

10STB4LAF (L port, Full Bore 1 1/2" ~ 4")
10STB4TAF (T port, Full Bore 1 1/2" ~ 4")
10STR4LAF (L port, Reduced Bore 5" & larger)
10STR4TAF (T port, Reduced Bore 5" & larger)



E-E dimension : KITZ Std.
 End flanges : JIS B 2239

120°C W.O.G. 1.0MPa
 150°C W.O.G. 0.4MPa

Materials

Parts	JIS material
Body	FCD-S
Body cap	FCD-S
Ball	SCS13A / SUS304
Stem	SUS304
Ball seat	HYPATITE PTFE
Gland packing	PTFE

Gear operators may be optionally used for 6" and 8".

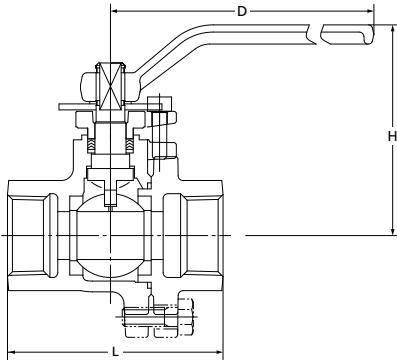
Dimensions

Size	mm							
	40	50	65	80	100	125	150	200
inch	1 1/2	2	2 1/2	3	4	5	6	8
(STB)	180	200	240	260	330	—	—	—
(STR)	—	—	—	—	—	340	400	450
L ₁ (STB)	90	100	120	130	165	—	—	—
(STR)	—	—	—	—	—	170	200	225
H (STB)	143	152	177	190	259	—	—	—
(STR)	—	—	—	—	—	259	281	323
D (STB)	400	400	460	460	1000	—	—	—
(STR)	—	—	—	—	—	1000	1000	1500

NOTE : For flange dimensions, refer to Page 40. *RF-flanged ends shall be optionally available.

20K Ball Valve Reduced Bore

20ST
20STL (Gas service)



E-E dimension : KITZ Std.
End threads : JIS B 0203

Maximum Service Pressure

Code	Temperature	Pressure
20ST	110°C W.O.G.	2.8MPa
	140°C W.O.G.	2.0MPa
20STL	80°C gas.	2.4MPa

● Use for lubricating or hydraulic oil is acceptable.

Materials

Parts	JIS material
Body	FCD-S
Body cap	FCD-S
Stem	SUS403
Ball	SUS304 / SCS13A
Gland	FCD-S
Gland packing	PTFE
Gasket	PTFE
Ball seat	HYPATITE PTFE
O ring *	NBR
Gland bolt	Alloy Steel
Cap bolt	Carbon Steel
Handle	FCD400-15
Name plate *	SUS304

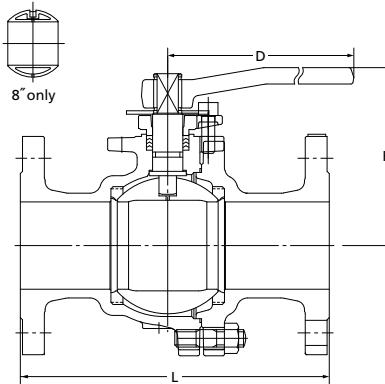
* for 20STL only

Dimensions

Size	mm					
	15 inch	20 3/4	25 1	32 1 1/4	40 1 1/2	50 2
L	75	80	90	105	115	130
H	106	106	107	129	133	114
D	130	130	130	160	160	230

20K Ball Valve for Gas Service Full Bore

20STLB
RF-flanged



F-F dimension : ASME B16.10
End flanges : JIS B 2239 20K

Materials

Parts	JIS material
Body	FCD-S
Body cap	FCD-S
Stem	SUS403
Ball	SUS304 / SCS13A
Gland	FCD-S
Gland packing	PTFE
Gasket	PTFE
Ball seat	HYPHTITE PTFE
O-ring	NBR
Cap bolt/nut	Carbon Steel
Stopper	SUS430
Snap ring	SK5
Handle	FCD400-15

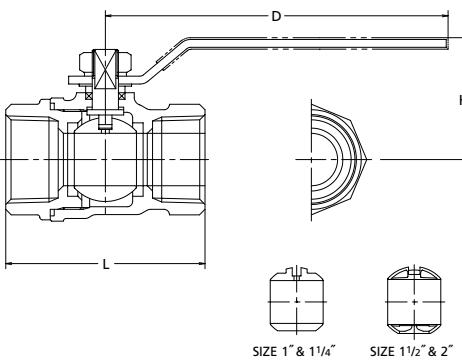
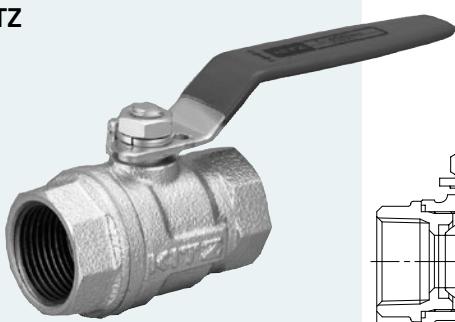
Dimensions

Size	mm										
	15 inch	20 3/4	25 1	32 1 1/4	40 1 1/2	50 2	65 2 1/2	80 3	100 4	150 6	200 8
L	140	152	165	178	190	216	241	283	305	403	502
H (open)	106	109	130	135	115	120	153	162	241	293	352
D	130	130	160	160	230	230	400	400	750	1000	1500

NOTE : For flange dimensions, refer to Page 40.

Class 400 Ball Valve Reduced Bore

STZ



W.O.G. at Room temp 2.75MPa
Saturated steam 0.98MPa

● Use for lubricating or hydraulic oil is acceptable.

Materials

Parts	JIS material
Body	FCD-S
Cap	FCD-S
Ball	C3771BE * ¹
Stem	Dezinification Resistant Brass * ¹
Gland packing	PTFE
Ball seat	G/F PTFE
Gland	C3604BD * ²
Gasket	PTFE
Handle nut	SS400 * ³
Handle	SUS430 * ⁴

*¹ Ni + Cr electroplated

*² Zinc electroplated

*³ Zinc dicromate electroplated

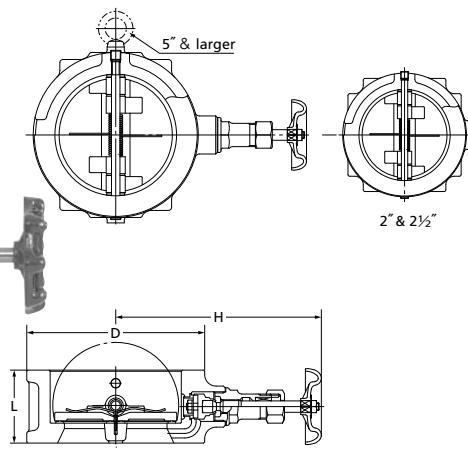
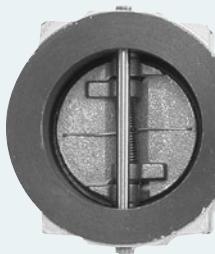
*⁴ Plastic covering

Dimensions

Size	mm							
	8	10	15	20	25	32	40	50
inch	1/2	3/8	1/2	3/4	1	1 1/4	1 1/2	2
L	46	51	57	65	76	86	95	115
H	38	38	42	49	52	57	63	68
D	80	80	100	130	130	130	130	150

10K Wafer Check Valve

10SWU



80°C Static water 1.4MPa
80°C W.O.G. 1.0MPa

● Use for lubricating or hydraulic oil is acceptable.

● Employment of copper gasket prohibits use of this valve for ammonia or amine chemicals.

Materials

Parts	JIS material
Body	FCD-S + NBR
Bonnet	FCD-S
Stem	SUS420J2
Disc	SCS13A
Plug	SWCH10R
Spring	SUS304
Gland	SUS403
Gland packing	Non-asbestos Packing
Gasket	C1100P-0
Handwheel	FCD450-10

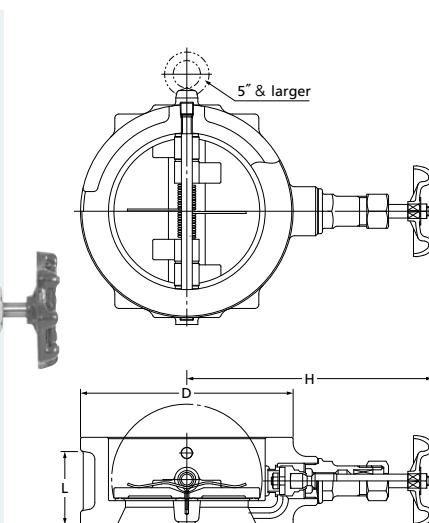
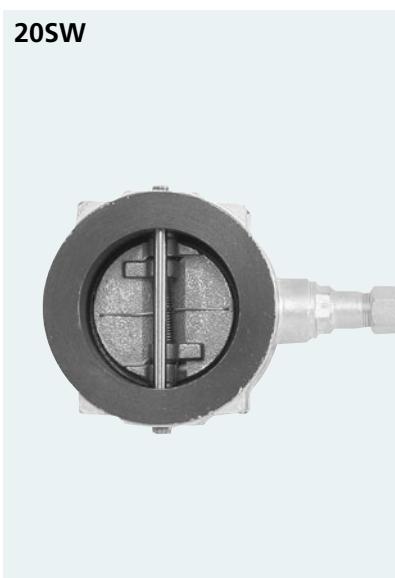
F-F dimension : KITZ Std.

Dimensions

Size	mm											
	50	65	80	100	125	150	200	250	300	350	400	450
inch	2	2 1/2	3	4	5	6	8	10	12	14	16	18
L	54	54	57	64	70	76	95	108	144	184	191	203
H (open)	153	173	179	192	205	246	271	297	323	342	370	396
D	101	121	131	156	187	217	267	330	375	420	483	538

20K Wafer Check Valve

20SW



F-F dimension : KITZ Std.

80°C Static water 2.8MPa
80°C W.O.G. 2.0MPa

- Use for lubricating or hydraulic oil is acceptable.
- Employment of copper gasket prohibits use of this valve for ammonia or amine chemicals.

Materials

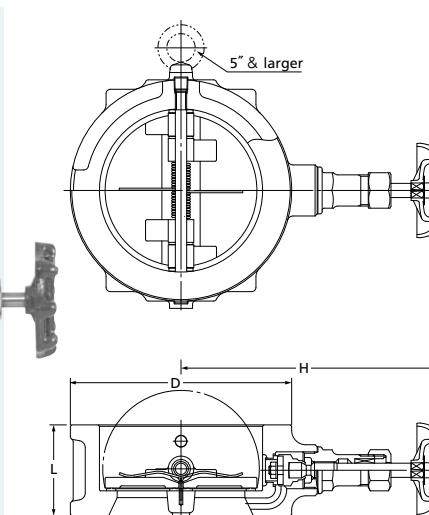
Parts	JIS material
Body	FCD-S + NBR
Bonnet	FCD-S
Stem	SUS420J2
Disc	CAC406
Plug	SWCH10R
Spring	SUS304
Gland	SUS403 (2"~5": SUS420J2)
Gland packing	Non-asbestos Packing
Gasket	C1100P
Handwheel	FCD450-10

Dimensions

Size	mm								
	50	65	80	100	120	150	200	250	300
inch	2	2 1/2	3	4	5	6	8	10	12
L	54	60	67	67	83	95	127	140	181
H (open)	153	173	179	192	205	246	271	297	323
D	101	121	137	162	200	235	280	353	403

20K Wafer Check Valve

20SWU



80°C Static water 2.8MPa
80°C W.O.G. 2.0MPa

- Use for lubricating or hydraulic oil is acceptable.
- Employment of copper gasket prohibits use of this valve for ammonia or amine chemicals.

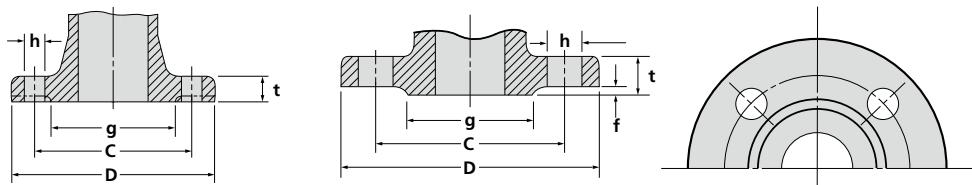
Materials

Parts	JIS material
Body	FCD-S + NBR
Bonnet	FCD-S
Stem	SUS420J2
Disc	SCS13A
Plug	SWCH10R
Spring	SUS304
Gland	SUS403 (2"~5": SUS420J2)
Gland packing	Non-asbestos Packing
Gasket	C1100P
Handwheel	FCD450-10

Dimensions

Size	mm								
	50	65	80	100	120	150	200	250	300
inch	2	2 1/2	3	4	5	6	8	10	12
L	54	60	67	67	83	95	127	140	181
H (open)	153	173	179	192	205	246	271	297	323
D	101	121	137	162	200	235	280	353	403

Steel Pipe Flange Dimensions



f : Height of raised face

JIS B 2239-1996

JIS 10K Steel Pipe Flange Dimensions

Nominal Size		Flange Diam. (D)	Dimension of Flange Part			Bolt Holes			Bolt Size
mm	inch		Thickness (t)	Raised Height (f)	Face Diam. (g)	Circle Diam. (C)	Number	Hole Diam. (h)	
10	3/8	90	12	1	46	65	4	15	M12
15	1/2	95	12	1	51	70	4	15	M12
20	3/4	100	14	1	56	75	4	15	M12
25	1	125	14	1	67	90	4	19	M16
32	1 1/4	135	16	2	76	100	4	19	M16
40	1 1/2	140	16	2	81	105	4	19	M16
50	2	155	16	2	96	120	4	19	M16
65	2 1/2	175	18	2	116	140	4	19	M16
80	3	185	18	2	126	150	8	19	M16
100	4	210	18	2	151	175	8	19	M16
125	5	250	20	2	182	210	8	23	M20
150	6	280	22	2	212	240	8	23	M20
200	8	330	22	2	262	290	12	23	M20
250	10	400	24	2	324	355	12	25	M22
300	12	445	24	3	368	400	16	25	M22
350	14	490	26	3	413	445	16	25	M22
400	16	560	28	3	475	510	16	27	M24

JIS 16K Steel Pipe Flange Dimensions

JIS B 2239-1996

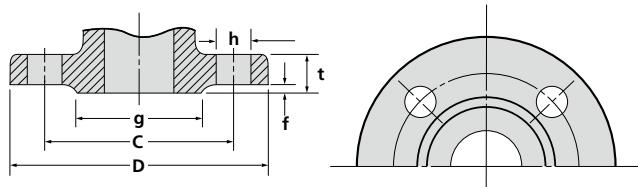
Nominal Size		Flange Diam. (D)	Dimension of Flange Part			Bolt Holes			Bolt Size
mm	inch		Thickness (t)	Raised Height (f)	Face Diam. (g)	Circle Diam. (C)	Number	Hole Diam. (h)	
10	3/8	90	12	1	46	65	4	15	M12
15	1/2	95	12	1	51	70	4	15	M12
20	3/4	100	14	1	56	75	4	15	M12
25	1	125	14	1	67	90	4	19	M16
32	1 1/4	135	16	2	76	100	4	19	M16
40	1 1/2	140	16	2	81	105	4	19	M16
50	2	155	16	2	96	120	8	19	M16
65	2 1/2	175	18	2	116	140	8	19	M16
80	3	200	20	2	132	160	8	23	M20
100	4	225	22	2	160	185	8	23	M20
125	5	270	22	2	195	225	8	25	M22
150	6	305	24	2	230	260	12	25	M22
200	8	350	26	2	275	305	12	25	M22
250	10	430	28	2	345	380	12	27	M24
300	12	480	30	3	395	430	16	27	M24
350	14	540	34	3	440	480	16	33	M30
400	16	605	38	3	495	540	16	33	M30

JIS 20K Steel Pipe Flange Dimensions

JIS B 2239-1996

Nominal Size		Flange Diam. (D)	Dimension of Flange Part			Bolt Holes			Bolt Size
mm	inch		Thickness (t)	Raised Height (f)	Face Diam. (g)	Circle Diam. (C)	Number	Hole Diam. (h)	
10	3/8	90	14	1	46	65	4	15	M12
15	1/2	95	14	1	51	70	4	15	M12
20	3/4	100	16	1	56	75	4	15	M12
25	1	125	16	1	67	90	4	19	M16
32	1 1/4	135	18	2	76	100	4	19	M16
40	1 1/2	140	18	2	81	105	4	19	M16
50	2	155	18	2	96	120	8	19	M16
65	2 1/2	175	20	2	116	140	8	19	M16
80	3	200	22	2	132	160	8	23	M20
100	4	225	24	2	160	185	8	23	M20
125	5	270	26	2	195	225	8	25	M22
150	6	305	28	2	230	260	12	25	M22
200	8	350	30	2	275	305	12	25	M22
250	10	430	34	2	345	380	12	27	M24
300	12	480	36	3	395	430	16	27	M24
350	14	540	40	3	440	480	16	33	M30
400	16	605	46	3	495	540	16	33	M30

Steel Pipe Flange Dimensions



f : Height of raised face

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Class 150 Steel Pipe Flange Dimensions

Nominal Size		Flange Diam. (D)	Dimension of Flange Part			Bolt Holes			Bolt Size
mm	inch		Thickness (t)	Raised Height (f)	Face Diam. (g)	Circle Diam. (C)	Number	Hole Diam. (h)	
15	1/2	89	11	1.6	35	60.5	4	16	1/2
20	3/4	98	12.7 (11.1)	1.6	43	70.0	4	16	1/2
25	1	108	14.3 (11.1)	1.6	51	79.5	4	16	1/2
32	1 1/4	117	15.9 (12.7)	1.6	64	89.0	4	16	1/2
40	1 1/2	127	17.5 (14.3)	1.6	73	98.5	4	16	1/2
50	2	152	19.1 (15.9)	1.6	92	120.5	4	19	5/8
65	2 1/2	178	22.3 (17.5)	1.6	105	139.5	4	19	5/8
80	3	190	23.9 (19.1)	1.6	127	152.5	4	19	5/8
100	4	229	23.9	1.6	157	190.5	8	19	5/8
125	5	254	23.9	1.6	186	216.0	8	22	3/4
150	6	279	25.4	1.6	216	241.5	8	22	3/4
200	8	343	28.6	1.6	270	298.5	8	22	3/4
250	10	406	30.2	1.6	324	362.0	12	25	7/8
300	12	483	31.8	1.6	381	432.0	12	25	7/8
350	14	533	35.0	1.6	413	476.5	12	29	1
400	16	597	36.6	1.6	470	539.5	16	29	1

*Dimensions in () are for valve flanges.

Class 300 Steel Pipe Flange Dimensions

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Nominal Size		Flange Diam. (D)	Dimension of Flange Part			Bolt Holes			Bolt Size
mm	inch		Thickness (t)	Raised Height (f)	Face Diam. (g)	Circle Diam. (C)	Number	Hole Diam. (h)	
15	1/2	95	14.3	1.6	35	66.5	4	16	1/2
20	3/4	117	15.9	1.6	43	82.5	4	19	5/8
25	1	124	17.5	1.6	51	89.0	4	19	5/8
32	1 1/4	133	19.1	1.6	64	98.5	4	19	5/8
40	1 1/2	156	20.7	1.6	73	114.5	4	22	3/4
50	2	165	22.3	1.6	92	127.0	8	19	5/8
65	2 1/2	190	25.4	1.6	105	149.0	8	22	3/4
80	3	210	28.6	1.6	127	168.0	8	22	3/4
100	4	254	31.8	1.6	157	200.0	8	22	3/4
125	5	279	35.0	1.6	186	235.0	8	22	3/4
150	6	318	36.6	1.6	216	270.0	12	22	3/4
200	8	381	41.3	1.6	270	330.0	12	25	7/8
250	10	444	47.7	1.6	324	387.5	16	29	1
300	12	521	50.8	1.6	381	451.0	16	32	1 1/8
350	14	584	54.0	1.6	413	514.5	20	32	1 1/8
400	16	648	57.2	1.6	470	571.5	20	35	1 1/4

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Pressure-temperature ratings and other performance date published in this catalog have been developed from our design calculation, in-house testing, field reports provided by our customers, and / or published official standards or specifications. They are good only to cover typical applications as a general guideline to users of KITZ products introduced in this catalog.

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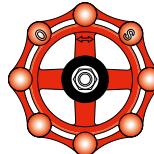
Read the instruction manual carefully before use.

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*A chrysanthemum-handle is a symbol of KITZ,
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KITZ
KITZ CORPORATION

1-10-1, Nakase, Mihamaku, Chiba 261-8577, Japan
International Sales Dept.
Phone : 81-43-299-1730, 1732, and 1733
Fax : 81-43-299-0121

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